

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
11 March 2004 (11.03.2004)

PCT

(10) International Publication Number
WO 2004/020858 A2

- (51) International Patent Classification⁷: **F16D** (72) Inventors: DUPUIE, Bradley, A.; 5469 Fraser, Bay City, Michigan 48706 (US). SUTTER, Jeffrey, A.; 11271 Baldwin, Chesaning, Michigan 48616 (US). ROGERIO, Aranda; J. Torres Bodett 6104, Cd. Juaraz, Chih 32320 (MX).
- (21) International Application Number: PCT/US2003/026788
- (22) International Filing Date: 27 August 2003 (27.08.2003) (74) Agents: STEARNS, Robert, L. et al.; Howard & Howard Attorneys, P.C., 39400 Woodward Avenue, Suite 101, Bloomfield Hills, MI 48304 (US).
- (25) Filing Language: English
- (26) Publication Language: English (84) Designated States (regional): European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR).
- (30) Priority Data:
60/406,284 27 August 2002 (27.08.2002) US
Not furnished 27 August 2003 (27.08.2003) US
- Published:
— without international search report and to be republished upon receipt of that report
- (71) Applicant: DELPHI TECHNOLOGIES INC. [US/US]; P.O. Box 5052, MAIL CODE 480-410-202, Troy, MI 48097-5052 (US). For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

WO 2004/020858 A2

(54) Title: CONSTANT VELOCITY JOINT ASSEMBLY

(57) Abstract: A cardan joint is provided with a centering disk that is moveable relative to the intermediate coupling member. The invention also provides a centering disk including a plurality of tabs to support movement of the centering disk relative to the intermediate coupling member. The invention also provides a spring positioned in the centering disk to outwardly bias the ends of the shaft to maintain the contact between the shaft and the centering disk. The invention also provides means for biasing the centering disk relative to the intermediate coupling member.

CONSTANT VELOCITY JOINT ASSEMBLY

TECHNICAL FIELD

[0001] The invention relates to a double universal joint or cardan joint and, more specifically, the invention relates to a centering disk positionable between the two shafts of the cardan joint.

BACKGROUND OF THE INVENTION

[0002] It can be desirable to communicate rotation between a first shaft and second shaft extending away from one another at an angle. The first shaft can be a driving shaft and the second shaft can be a driven shaft. The shafts can be connected to one another with a single universal joint, an arrangement known as a Hooke joint. However, one drawback of a Hooke joint is that the driven shaft will not rotate at a uniform angular velocity. In particular, during revolution the driven shaft will experience angular acceleration and deceleration in response to relatively constant angular velocity of the driving shaft.

[0003] A cardan joint engages two shafts with respect to another with an intermediate, revolving coupling member. First and second universal joints connect the first and second shafts, respectively, to the intermediate coupling member. The cardan joint arrangement imparts constant velocity to the driven shaft. The cardan joint can include a centering plate positioned in the intermediate coupling member that engages both shaft ends to generally maintain the same output angle of the driven shaft as the input angle of the driving shaft. The centering plate can define an aperture for receiving rounded ends of the shafts. Alternatively, the centering plate can define rounded projections receivable in apertures defined by the shafts.

[0004] Users of cardan joints can require a product for applications having high joint angles and/or a joint to enable the angles defined between each shaft and the intermediate coupling member to be equal to minimize peak-to-peak torque variation. These two design parameters are primarily driven by vehicle packaging issues. In these applications, the current production universal joints may not work because of limitations in angular capability and phasability.

SUMMARY OF THE INVENTION

[0005] The present invention provides a cardan joint having a centering disk with a receiving portion engaging both shaft ends that is longitudinally moveable with respect to the intermediate coupling member. The receiving portion can include a bushing defining an aperture and the shaft ends can include portions receivable in the bushing to engage the shafts with the receiving portion. The freedom of limited movement of the receiving portion can reduce lashing of components of the joint as well as wiggling or orbiting motion of the intermediate coupling member. The invention can also include a biasing device, such as a spring, to urge the receiving portion to a desired position in the intermediate coupling member.

[0006] The present invention also provides a cardan joint having a plurality of support tabs for supporting bearing engagement between the centering disk and the intermediate coupling member. The support tabs can extend radially or longitudinally from the centering disk. Space defined between the support tabs can pockets or cavities for maintaining lubricant. The support tabs can minimize the contact area between the centering disk and the intermediate coupling member to reduce friction between the two components of the cardan joint.

[0007] The present invention also provides a cardan joint with a spring positioned in the intermediate coupling member between the ends of the shafts. The spring can urge the ends of the shaft outwardly from one another. The biasing force delivered by the spring can urge the ends of the shaft into substantially continuous contact with receiving portion of the centering disk to reduce lashing of the centering disk and the intermediate coupling member.

[0008] The present invention also provides a cardan joint having a plastic centering disk and a metal support washer. The plastic centering disk can be slidable relative to the metal support washer. The metal support washer can be positioned between the intermediate coupling member and the centering disk to absorb high contact forces that can develop between the intermediate coupling member and the centering disk.

[0009] Other applications and features of the present invention will become apparent to those skilled in the art when the following description of the

best mode contemplated for practicing the invention is read in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[00010] The description herein makes reference to the accompanying drawings wherein like reference numerals refer to like parts throughout the several views, and wherein:

[00011] Figure 1 is a partial cross-sectional side view of a first embodiment of a centering disk according to the present invention;

[00012] Figure 2 is a cross-sectional side view of the embodiment of the invention shown in Figure 1;

[00013] Figure 3A is a perspective view of a shaft assembly according to the embodiment of the invention shown in Figure 1;

[00014] Figure 3B is a cross-sectional view of the shaft assembly shown in Figure 3A;

[00015] Figure 3C is a side view of the shaft assembly shown in Figures 3A and 3B;

[00016] Figure 4A is a perspective view of a second shaft assembly according to the embodiment of the invention shown in Figure 1;

[00017] Figure 4B is a cross-sectional view of the shaft assembly shown in Figure 4A;

[00018] Figure 4C is a side view of the shaft assembly shown in Figures 4A and 4B;

[00019] Figure 5 is a side cross-sectional view of a centering disk positioned in an intermediate coupling member according to the embodiment of the invention shown in Figure 1;

[00020] Figure 6 is a top cross-sectional view of a centering disk positioned in an intermediate coupling member of the embodiment shown in Figure 1 and is a cross-sectional view offset 90° from the cross-sectional view shown in Figure 5;

[00021] Figure 7 is a perspective view of a centering disk according to the embodiment of the invention shown in Figure 1;

[00022] Figure 8 is a front view of the centering disk shown in Figure 7;

[00023] Figure 9 is a cross-sectional view of the centering disk shown in Figures 7 and 8;

[00024] Figure 10 is a back view of the centering disk shown in Figures 7-9;

[00025] Figure 11 is a front view of a retaining disk according to the embodiment of the invention shown in Figure 1;

[00026] Figure 12 is a perspective view of a second embodiment of a centering disk according to the present invention;

[00027] Figure 13 is a front view of the centering device shown in Figure 12;

[00028] Figure 14 is a side cross-sectional view of the centering device shown in Figures 12 and 13;

[00029] Figure 15 is a front cross-sectional view of the centering device shown in Figures 12-14;

[00030] Figure 16 is a perspective view of a third embodiment of a centering disk according to the present invention;

[00031] Figure 17 is a perspective view of a second embodiment of a retaining clip according to the present invention;

[00032] Figure 18 is a perspective view of a second embodiment of a sleeve or intermediate coupling member according to the present invention;

[00033] Figure 19 is a perspective view of a spring washer according to an embodiment of the invention;

[00034] Figure 20 is a side cross-sectional view of an assembly including the centering disk shown in Figure 16 positioned in the intermediate coupling member shown in Figure 18;

[00035] Figure 21 is a perspective view of the assembly shown in Figure 20;

[00036] Figure 22 is a perspective view of the assembly shown in Figure 20 and shows an opposite end of the assembly with respect to Figure 21;

[00037] Figure 23 is a cross-sectional view of a joint assembly including the assembly shown in Figures 20-22;

[00038] Figure 24 is a perspective view of a fourth embodiment of a centering disk according to the present invention;

[00039] Figure 25 is a perspective view of a support washer engageable with the centering disk shown in Figure 24;

[00040] Figure 26 is a cross-sectional view of an assembly including the centering disk shown in Figure 24;

[00041] Figure 27 is a cross-sectional view of a joint assembly including the assembly shown in Figure 26;

[00042] Figure 28 is a front view of the joint assembly shown in Figure 26; and

[00043] Figure 29 is a perspective view of the joint assembly shown in Figures 26 and 27.

DESCRIPTION OF THE PREFERRED EMBODIMENT

[00044] Referring now to Figure 1, a constant velocity joint assembly 20 constructed according to the invention includes first and second shaft assemblies 22, 24 which are joined in articulated, jointed manner by an outer housing or sleeve or intermediate coupling member 26 defining an aperture 40, wherein torque from one shaft assembly 22 is transmitted to the second shaft assembly 24 through the sleeve 26 through an angle. As explained further below, the joint assembly 20 is capable of operating over a range of angles, but for a given application the effective angle between the respective axes of the shaft assemblies 22, 24 can be fixed at a predetermined angle.

[00045] The present invention provides a constant velocity joint assembly 20 which maintains constant velocity at a large joint angle, for example 58 to 68 degrees, while substantially eliminating or minimizing any wobbling or lash between the components of the joint assembly that are subjected to torque and bending loads in operation. The invention can achieve the above considerations in a joint having a small package size.

[00046] Figures 1 and 2 show the joint assembly 20, with Figure 2 being a cross section through the joint of Figure 1. As shown with the assistance of Figures 3-6, the shaft assemblies 22, 24 each have a shaft 28 that extends along respective axes A, B, respectively, and provided at axially outer ends with connecting features 30 which enable the free axial ends of the shaft assemblies 22, 24 to be joined to the respective driving and driven shafts (not shown) whose axes can be offset at a predetermined, fixed angle (for example, between 58 and 68 degrees) which, in use, is the angle that the axes A, B are fixed through the connection of the shaft assemblies 22, 24 to the respective shafts (not shown). In this way, the joint assembly 20 can operate as an intermediate shaft between torque-transmitting drive and driven shafts (not shown) mentioned above.

[00047] The shafts 28 each terminate at their axially inner ends in a stud ball or end 32, 32a. The inner ends 32, 32a of the shafts 28 are received in the sleeve 26 through opposite open ends 34, 34a thereof. The sleeve 26 preferably comprises a generally cylindrical, open-ended housing having two sets of axially aligned pin holes or openings 36, 36a, 37, 37a as best shown in Figure 6.

[00048] Turning now particularly to Figures 3A-C and 4A-C, shaft assembly 22 includes a universal joint 124 and shaft assembly 24 includes a universal joint 126. Each of the u-joints 124, 126 includes an inner ring 46. Each ring 46 is arranged concentrically about its respective shaft 28 and is coupled in articulated manner to its respective shaft 28 by means of a cross pin 48 which extends through a bore in each of the shafts 28 and is coupled at its axial free ends by bearings 50 to the inner rings 46, such that the inner rings 46 are able to pivot about a central axis X of the cross pin 48 relative to the shaft 28 to which it is attached. Each of the inner rings 46 carries a set of bearing pins 52 which are welded or otherwise fixed to the inner ring 46 and project outwardly from the ring 46 along an axis Y which is perpendicular to the axis X of the cross pins 48, and which further lies in the same plane so that the axes X, Y of each shaft assembly 22, 24 intersect one another and the respective axes A, B of the shafts 28 at a common point.

[00049] The bearing pins 52 are received in the pin holes 36, 36a, 37, 37a of the sleeve 26 to enable the inner rings 46 to pivot relative to the sleeve 26 about the axes Y of the bearing pin 52. In this manner, the shaft 28 of each shaft

assembly 22, 24 is free to pivot in all directions relative to the sleeve 26, and constrained only by contact of the shafts 28 with the side walls of the sleeve 26 while being fixed against rotation relative to the sleeve 26. In this way, the joint assembly 20 is able to transmit torque between the shaft assemblies 22, 24 and sleeve 26 through an angle between the axes A, B of the shafts 28.

[00050] Referring now to Figures 2 and 5-10, the shafts 28 can be fixed relative to one another within the sleeve 26. The joint assembly 20 includes a centering device 54 which can maintain the angular positions of the shafts 28 relative to one another such that, in operation, the output angle of the joint is the same as that of the input angle through the shaft assemblies 22, 24. The centering device 54 preferably comprises a centering disk 56 disposed within the sleeve 26 between the ends 34, 34a of the sleeve 26. The centering disk 56 can include an aperture 118 which is offset with respect to a central axis C of the sleeve 26. The disk 56 includes a receiving portion for receiving the ends 32, 32a of the shafts 28. The receiving portion can be the aperture 118. Alternatively, the receiving portion can include a bushing 62 having an aperture 120. The central axis C intersects the shaft axes A, B and the pin axes X, Y at the pivot center point of each of shaft assemblies 22, 24. The ends 32, 32a of the shafts 28 can extend into the aperture 120 from opposite sides, as best shown in Figure 2. The aperture 120 of the bushing 62 contacts the ends 32, 32a to restrain and support the inner ends 32, 32a of the shafts 28 against relative radially movement, substantially fixing them in a specified angular relationship relative to one another. The aperture 120 preferably defines an inner diameter is equal to or slightly larger than the outer diameter of the ends 32, 32a which are preferably part-spherical in configuration. The centering disk 56 is preferably fabricated of a plastics material, such as DELRINTM, which is formed by injection molding or machining. The bushing 62 is preferably formed of a sintered steel alloy containing copper, although metallic and non-metallic materials may be suitable. Preferably, the socket bushing 62 is molded in place, or in situ, during the formation of the centering disk 56, as best shown in Figures 5 and 6. The bushing 62 can define a radial flange 148 and the disk 56 can define a radial groove 146 for receiving the flange 148.

[00051] The disk 56 can be thickened in portions surrounding the bushing 62 to enhance the support of the bushing 62. For example, the disk 56 can

define bosses 114 and 116 surrounding the bushing 62. As shown in Figures 16 and 21, a disk 56b can include bosses 114a and 116a surrounding a bushing 62a. The bushing 62a can define an aperture 120b and be positioned in an aperture 118b. As shown in Figures 24 and 26, a disk 56c can include bosses 114b and 116b surrounding a bushing 62b. The bushing 62b can define an aperture 120c and be positioned in an aperture 118c.

[00052] Referring now to Figures 16-23, a second embodiment of the joint 20a includes shaft assemblies 22a, 24a, having universal joints 124a, 126a, respectively. The shaft assemblies 22a, 24a also include ends 32b, 32c, respectively. The joint 20a also includes a sleeve 26a having ends 34b, 34c and an aperture 40a extending between ends 34b, 34c. The sleeve 26a also includes two sets of axially aligned pin holes or openings 36b, 36c, 37b, 37c.

[00053] Referring now to Figures 24-29, a third embodiment of the joint 20b includes shaft assemblies 22b, 24b, having universal joints 124b, 126b, respectively. The shaft assemblies 22b, 24b also include ends 32d, 32e, respectively. The joint 20b also includes a sleeve 26b having ends 34d, 34e and an aperture 40b extending between ends 34d, 34e. The sleeve 26b also includes two sets of axially aligned pin holes or openings 36d, 36e, 37d, 37e.

[00054] A spring 60, preferably a coil spring, can be positioned within the bushing 62 and act axially outwardly on each of the ends 32, 32a which, because of the angle of the shafts 28 and the dynamics of the joint, has the effect of constantly urging the ends 32, 32a against the bushing 62. During operation of the joint assembly 20, loading imparted by the ends 32, 32a against the bushing 62 can vary in cyclic fashion, enabling the ends 32, 32a to move slightly into and out of contact with the wall, or to shift a small amount during a rotation cycle. The spring 60 can substantially eliminate play between the ends 32, 32a and the bushing 62 by urging the ends 32, 32a against the aperture 120 of the bushing 62. During times in the cycle when the load applied to the ends 32, 32a is lowest, the spring 60 nonetheless compensates by maintaining the ends 32, 32a and contact with the aperture 120 and thus substantially eliminating slop. Referring now to Figures 23 and 27, joints 20a and 20b can include springs 60a and 60b, respectively.

[00055] Referring now to Figures 2 and 5-6, the centering disk 56 can be positioned within the sleeve 26 and be axially moveable relative to the sleeve 26, but is preferably urged to a desired position relative to the sleeve 26. The inner wall of the sleeve 26 can include a radial flange 64 that projects radially inwardly from the aperture 40, defining an engaging surface 66. The surface 66 can be spaced nearer to one end 34a of the sleeve 26 than the other end 34, such that the centering disk 56 can be centrally located between the ends 34, 34a. Referring now to Figures 20 and 23, the sleeve 26a can include a radial flange 64a defining an engaging surface 66a. Referring now to Figures 26 and 27, the sleeve 26b can include a radial flange 64b defining an engaging surface 66b.

[00056] Referring now to Figures 2 and 5-6, spaced from the radial flange 64 is a retaining clip 68 best shown in Figures 5, 6 and 11. The retainer clip 68 has a split ring configuration and is made of an elastic metal, such as high carbon steel. The retainer clip 68 has a generally C-shaped body 70 having spaced ends 72 and a narrow mid-section 74. A pair of oppositely directed retention lugs 76 extend outwardly from the body 70 in spaced relation to the ends 72 and midsection 74. The lugs 76 are received in partial retention grooves 78 formed in the inner wall of the sleeve 26 in axially spaced relation to the surface 66. The centering disk 56 can be disposed in the sleeve 26 between the surface 66 and the clip 68. The retainer clip 68 can be installed in the sleeve by means of an installation tool which can be extended into openings near the ends 72 of the retainer clip, and the clip 68 compressed by drawing the ends 72 toward one another which effectively decreases the outer dimension of the retainer clip 68 allowing it to be inserted into the open end of the sleeve 26 and into position adjacent the retention groove 78. Once in position, the ends 72 are released and, upon returning, the retention lugs 76 seat into the grooves 78 so as to secure the retainer clip 68 against axial movement relative to the sleeve 26. As such, the retainer clip 68 and radial flange 64 capture the centering disk 56 in the axial direction, while the surface defining the aperture 40 of the sleeve 26 can restrain the centering disk 56 in the radial direction.

[00057] Referring to Figures 17 and 20, the invention provides an alternative embodiment of the retaining clip 68a. The clip 68a can define a substantially smooth outer surface 76a. The surface 76a can be received in a radial

groove 78a of the sleeve 26a. The groove 78a can be continuous. The clip 68a can engage a surface 110b of the disk 56b. Referring to Figure 26, a clip 68b can be disposed in a groove 78b.

[00058] Referring now to Figures 2 and 5-6, in order to prevent axial play or slop between the centering disk 56 and the radial flange 64 and clip 68, a spring force or biasing device can be introduced into the assembly 20 to urge the centering disk 56 axially in one direction. The disk 56 can include a first surface 110 facing the clip 68 and a second surface 112 facing the surface 66. According to the preferred embodiment, a spring washer 80 can be disposed between the surface 66 and the surface 112 of the centering disk 56 and can be compressed in the axial direction of the sleeve 26 upon installation of the clip 68. The spring washer 80 urges the centering disk 56 away from the surface 66 toward engagement with the clip 68. This constant applied force eliminates or minimizes any axial play of the centering disk 56. Of course, other spring devices may be employed to achieve the axial loading of the centering disk 56, so long as the sleeve 26 remains able to rotate relative to the centering disk 56 in operation, as will be described further below. A perspective view of a spring washer 80a is shown in Figure 19.

[00059] The centering disk 56 can define an annular notch 122 for receiving the spring washer 80. The annular notch 122 can limit movement of the spring washer 80 relative to axis C of the sleeve 26. The notch 122 can be recessed from a center portion of the surface 112. Alternatively, as shown in Figure 20, an annular notch 122a can be recessed from a radially outer portion of a second surface 112b to receive the spring washer 80a. Alternatively, as shown in Figure 26, an annular notch 122b can be recessed from a radially outer portion of a first surface 110c to receive a spring washer 80b.

[00060] In the embodiment of the invention shown in Figure 26, the spring washer 80b is positioned between a disk 56c and a support disk 142. The support disk 142 can enhance rotational movement of the disk 56c relative to a sleeve 26b. The support disk 142 can be a steel washer which has been bronze meshed and Teflon coated. The disk 142 can be positioned to absorb relatively high contact forces that can occur between the disk 56c and the sleeve 26b. An interior surface 144 of the disk 142 can correspond to an exterior surface 160 of the disk 56c such that the disk

56c can slide relative to the support disk 142, but rotates concurrently with the disk 142.

[00061] As shown best in Figures 6, 7 and 10, the centering disk can be formed on its outer surface with support tabs or spacer ribs 82 which have a diameter between their outermost points slightly less than the inner diameter of the sleeve 26, and which serve to limit lateral movement of the centering disk 56 within the sleeve 26. The ribs 82 are positioned in a plane containing the axes Y of the bearing pins 52, which plane also passes through the retention grooves 78. The centering disk 56 can be formed with opposing flats 84 to accommodate assembly of the centering disk 56 with the sleeve 26.

[00062] The spacing between the Y axes of the bearing pins 52 is preferably less than 60 mm and still more preferably less than 50 mm while achieving a joint angle great than 50° and preferably up to 70° and still more preferably in the range of 58° to 68° between the axes A, B of the shaft assemblies 22, 24. In addition, the sleeve 26 can have an overall end-to-end length of about 80.5 mm, an inner diameter of about 60 mm, and a wall thickness of the sleeve 26 of about 2.75 mm. The sleeve 26 is preferably fabricated of tubular steel such as SAE 1020 material or the like. The pin holes 36, 36a, 37, 37a are preferably fabricated by flow drilling the holes, wherein the material of the sleeve 26 is displaced in the axial direction of the hole to provide an axially thickened wall or bushing 90 extending inwardly of the wall of the sleeve 26 and outwardly of the outer wall of the sleeve 26 in the axial direction of the pin holes 36. The thickened walls 90 are best shown in Figure 6, and preferably have an axial thickness of about 5 to 6 mm.

[00063] As shown best in Figures 2 and 7-10, the centering disk 56 is formed with pockets or recesses 92 on laterally opposite sides of the disk adjacent the bushing 62. The recesses 92 each preferably have a depth of about 3.6 mm, and the recesses 92 occupy the space below the bushing 62 on opposite sides of the centering disk 56. The recesses 92 further extend above a center plane containing the retention lugs 76 and wrap partially around the bushing 62. A web 94 of centering disk material between the recesses 92 preferably has a thickness of about 6.25 mm, and is approximately a third of the thickness of the centering disk 56 at the bosses 114, 116. The recesses 92 are positioned to accommodate the axially inwardmost portion of the

inner rings 46 when the joint 20 is at high angle, as is illustrated in Figure 2. Thus, the inner rings 46, at high angle, extend axially inwardly of the outer surface of the centering disk 56 at the bushing 62. With the inner walls 40 received in the recesses 92, the shafts 28 of the shaft assemblies 22, 24 are spaced radially inwardly from the inner wall of the sleeve 26.

[00064] In operation, the joint assembly 20 is installed in a vehicle with the shaft assemblies 22, 24 connected to respective driving and driven shafts (not shown) which are set at a predetermined angle relative to one another. This connection effectively fixes the axes A, B of the shaft assemblies 22, 24 at a predetermined angle during operation which does not change with the rotation of the couplings during transmission of torque through the joint 20. As the shaft assemblies 22, 24 rotate through the fixed angle between their axes A, B, the sleeve 26 is caused to rotate about its axis relative to the centering disk 56, which remains stationary in order to achieve constant velocity through the joint 10.

[00065] The joint 20 is preferably sealed at its ends by a set of flexible seal boots 95 extending between the shafts 28 and the ends of the sleeve 26 and shrouding the open ends 34, 34a against exposure to the external environment.

[00066] Figures 12-15 illustrate another embodiment of a centering device 54'. The device includes a centering disk 56a surrounded and supported for rotation by an outer race 96 and by a plurality of bearings 100. The disk 56a can also include a radial groove 132 and the outer race 96 can include a radial groove 136. The bearing members 100 can be positioned in both the grooves 132 and 136. The disk 56a can rotate relative to the outer race 96 about a central axis of the centering device 54'. The disk 56a can include a first surface 110a and a second surface 112a and is preferably fabricated of plastics material. The disk 56a can also define an aperture 118a. The aperture 118a can define the receiving portion of the disk 56a, or the receiving portion can include a bushing 62c for receiving the ends of shafts (not shown).

[00067] The centering device 54' is preferably pressed into the sleeve and held by a radial flange and a clip in the manner previously described in connection with the centering device 54. In operation, as the shaft assemblies 22, 24 rotate through a fixed angle between their axes A, B, the sleeve 26 is caused to rotate

about its axis C relative to the disk 56 which remains stationary. In this way, torque is transmitted through the joint in an angle which maintaining constant velocity.

[00068] The bushing 62c can include a body 127, a first radial flange 128 and a second radial flange 130. The first radial flange 128 can extend substantially transverse with respect to the aperture 120a. The second radial flange 130 can extend at an angle acute to the aperture 120a. The bushing 62c can be moveable relative to the disk member 56a. A resilient washer 134 can be positioned surrounding the body 127 between the disk member 56a and one of the first and second radial flanges 128, 130. In Figure 14, the resilient washer 134, is shown adjacent the second radial flange 130. The resilient washer 134 can urge the first radial flange 128 to engage the first surface 110a. In operation, the second radial flange 128 can move away from the surface 110A when the resilient washer 134 is compressed between the third radial flange 130 and the disk 56a.

[00069] The joint according to the invention can also include a plurality of support tabs for supporting bearing engagement between the centering disk and the intermediate coupling member. Referring now to Figures 7-8 and 10, the centering disk 56 can include a plurality of support tabs 82 extending radially. The tabs 82 can engage the aperture 40 of the sleeve 26 and reduce the contact area between the centering disk 56 and the sleeve 26.

[00070] Referring now to Figures 24 and 26-27, the centering disk 56c can include tabs 150, 150a. The tabs 150, 150a can extend from a second surface 112c and can include a radial surface 154 and an axial surface 156. Tabs 150 and 150a can engage an interior surface 152 of the radial flange 64b. The radial surface 154 can engage the surface 152 of the radial flange 64b. Similarly structured tabs can be disposed on the first side 110c of the disk 56c and engage the surface 144 of the support disk 142. The centering disk 56c can also include support tabs extending and supporting longitudinally. For example, tabs 158, 158a can extend outwardly from the second surface 112c and engage the surface 66b of the radial flange 64b.

[00071] The features of the invention described in detail above can be incorporated in other joints. For example, cardan joints can include receiving portions including projections, such as shown in U.S. Patent Nos. 724,068. The teachings of the present invention can be applied to centering disks including

projections. Also, cardan joints can include receiving portions including a pair oppositely facing, blind holes, such as shown in U.S. Patent No. 3,470,712. The teachings of the present invention can be applied to centering disks including a pair oppositely facing, blind holes. The invention has been described in an illustrative manner, and it is to be understood that the terminology which has been used is intended to be in the nature of words of description rather than of limitation. Obviously, many modifications and variations of the present invention are possible in light of the above teachings. It is, therefore, to be understood that within the scope of the appended claims, wherein reference numerals are merely for convenience and not to be in any way limiting, the invention may be practiced otherwise than as specifically described.

CLAIMS

1. A cardan joint (20, 20a, 20b) comprising:
first and second shafts (28) wherein each shaft has an end (32, 32a, 32b, 32c, 32d, 32e);
first and second universal joints (124, 124a, 124b, 126, 126a, 126b) individually connected to said first and second shafts (28) adjacent said respective ends (32, 32a, 32b, 32c, 32d, 32e);
an intermediate coupling member (26, 26a, 26b) positively connected with said first and second universal joints (124, 124a, 124b, 126, 126a, 126b) wherein each of said first and second universal joints (124, 124a, 124b, 126, 126a, 126b) and both shaft ends (32, 32a, 32b, 32c, 32d, 32e) being positioned in said intermediate coupling member (26, 26a, 26b); and
a centering disk (56, 56a, 56b, 56c) positioned in said intermediate coupling member (26, 26a, 26b) between said first and second universal joints (124, 124a, 124b, 126, 126a, 126b) and having a receiving portion (118, 118a, 118b, 118c, 62, 62a, 62b, 62c) engaging both shaft ends (32, 32a, 32b, 32c, 32d, 32e) characterized by said receiving portion (118, 118a, 118b, 118c, 62, 62a, 62b, 62c) being moveable longitudinally in said intermediate coupling member (26, 26a, 26b).
2. The cardan joint (20, 20a, 20b) of claim 1 wherein said centering disk (56, 56a, 56b, 56c) includes a disk member defining an aperture (118, 118a, 118b, 118c) and said receiving portion comprising a bushing (62, 62a, 62b, 62c) positioned in said aperture (118, 118a, 118b, 118c).
3. The cardan joint of claim 2 wherein said bushing (62c) is movable relative to said disk member (56a).
4. The cardan joint of claim 3 wherein said bushing (62c) includes a body (127) and first and second radial flanges (128, 130) extending from opposite ends of said body (127) wherein said disk member (56a) is positioned between said first and second radial flanges (128, 130).

5. The cardan joint of claim 4 including a resilient washer (134) positioned surrounding said body (127) between said disk member (56a) and one of said first and second radial flanges (128, 130).

6. The cardan joint of claim 4 wherein one of said first and second radial flanges (128, 130) extends transverse to said body (127) and the other of said first and second radial flanges (128, 130) extends at an acute angle relative to said body (127).

7. The cardan joint (20, 20a, 20b) of claim 2 wherein said disk member (56, 56a, 56b, 56c) includes a radial groove and said bushing includes a radial flange receiving in said radial groove.

8. The cardan joint (20, 20a, 20b) of claim 1 including by a biasing device (80, 80a, 80b, 134) urging said receiving portion (118, 118a, 118b, 118c, 62, 62a, 62b, 62c) longitudinally in said intermediate coupling member (26, 26a, 26b).

9. The cardan joint (20, 20a, 20b) of claim 8 including wherein said biasing device (80, 80a, 80b) is further defined as a spring washer (80, 80a, 80b).

10. The cardan joint (20, 20a, 20b) of claim 9 wherein said centering disk (56, 56b, 56c) includes an annular notch (122, 122a, 122b) and said spring washer (80, 80a, 80b) is positioned at least partially in said annular notch (122, 122a, 122b).

11. A cardan joint (20, 20a, 20b) comprising:
first and second shafts (28) wherein each shaft has an end (32, 32a, 32b, 32c, 32d, 32e);

first and second universal joints (124, 124a, 124b, 126, 126a, 126b) individually connected to said first and second shafts (28) adjacent said respective ends (32, 32a, 32b, 32c, 32d, 32e);

an intermediate coupling member (26, 26a, 26b) positively connected with said first and second universal joints (124, 124a, 124b, 126, 126a, 126b) wherein

each of said first and second universal joints (124, 124a, 124b, 126, 126a, 126b) and both shaft ends (32, 32a, 32b, 32c, 32d, 32e) being positioned in said intermediate coupling member (26, 26a, 26b); and

a centering disk (56, 56a, 56b, 56c) positioned in said intermediate coupling member (26, 26a, 26b) between said first and second universal joints (124, 124a, 124b, 126, 126a, 126b) and having a receiving portion (118, 118a, 118b, 118c, 62, 62a, 62b, 62c) engaging both shaft ends (32, 32a, 32b, 32c, 32d, 32e) characterized by said centering disk (56, 56a, 56b, 56c) comprising a plurality of support tabs (82, 150, 150a, 158, 158a) for supporting bearing engagement between said centering disc (56, 56a, 56b, 56c) and said intermediate coupling member (26, 26a, 26b).

12. The cardan joint (20, 20a, 20b) of claim 11 wherein said plurality of support tabs (150, 150a, 158, 158a) extend along a longitudinal axis of said disk member (56, 56b, 56c).

13. The cardan joint (20, 20a, 20b) of claim 11 wherein said plurality of support tabs (82, 150, 150a, 158, 158a) are spaced in mirrored relation to one another.

14. The cardan joint (20, 20a, 20b) of claim 11 wherein each of said plurality of tabs (158, 158a) include an axial surface and a radial surface and said axial surface contacts said intermediate coupling member (26, 26a, 26b).

15. The cardan joint (20, 20a, 20b) of claim 11 wherein each of said plurality of support tabs (150, 150a) include an axial surface (156) and a radial surface (154) and said radial surface (154) contacts said intermediate coupling member (26, 26a, 26b).

16. The cardan joint (20, 20a, 20b) of claim 11 wherein said plurality of support tabs (82) extend radially from said disk member (56a).

17. A cardan joint (20, 20a, 20b) comprising:
first and second shafts (28) wherein each shaft has an end (32, 32a, 32b, 32c, 32d, 32e);
first and second universal joints (124, 124a, 124b, 126, 126a, 126b) individually connected to said first and second shafts (28) adjacent said respective ends (32, 32a, 32b, 32c, 32d, 32e);
an intermediate coupling member (26, 26a, 26b) positively connected with said first and second universal joints (124, 124a, 124b, 126, 126a, 126b) wherein each of said first and second universal joints (124, 124a, 124b, 126, 126a, 126b) and both shaft ends (32, 32a, 32b, 32c, 32d, 32e) being positioned in said intermediate coupling member (26, 26a, 26b); and
a centering disk (56, 56a, 56b, 56c) positioned in said intermediate coupling member (26, 26a, 26b) between said first and second universal joints (124, 124a, 124b, 126, 126a, 126b) and having a receiving portion (118, 118a, 118b, 118c, 62, 62a, 62b, 62c) engaging both shaft ends (32, 32a, 32b, 32c, 32d, 32e); and
a spring (60, 60a, 60b) positioned in said intermediate coupling member (26, 26a, 26b) between said shaft ends (32, 32a, 32b, 32c, 32d, 32e).

18. The cardan joint (20, 20a, 20b) of claim 16 wherein said spring (60, 60a, 60b) is positioned in said receiving portion (118, 118a, 118b, 118c, 62, 62a, 62b, 62c).

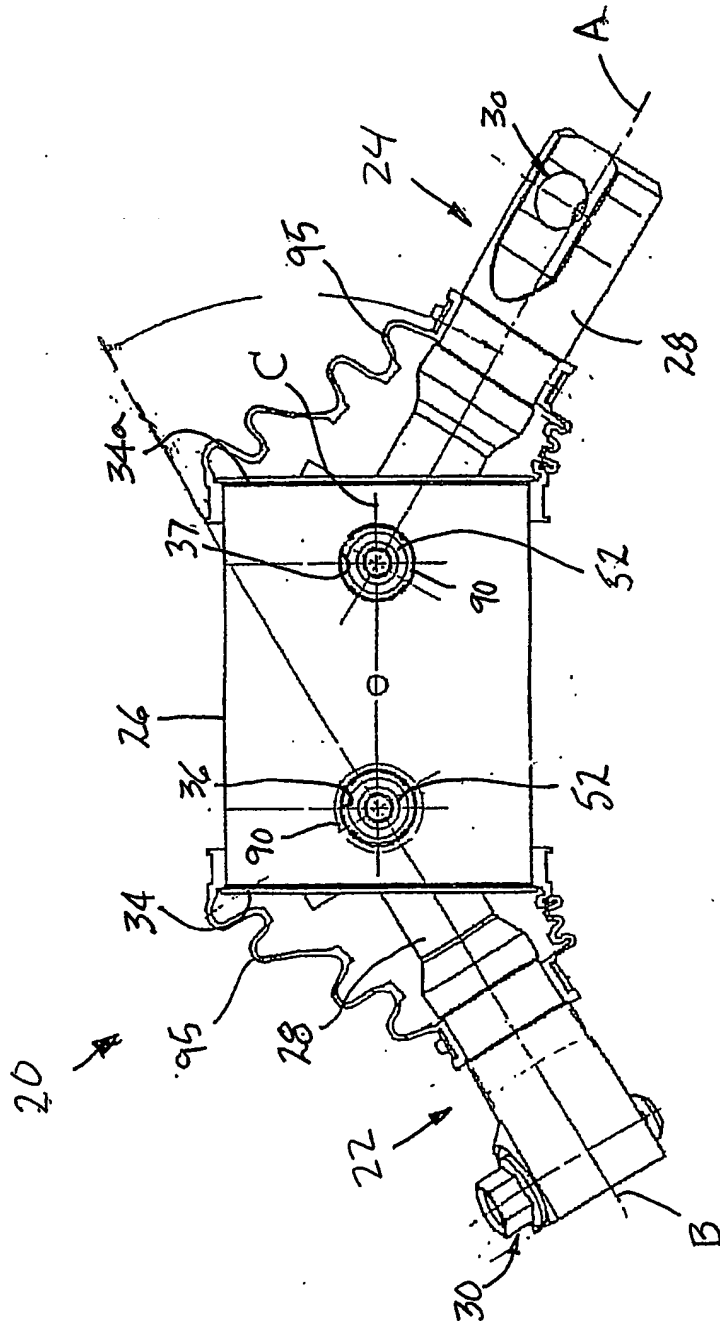
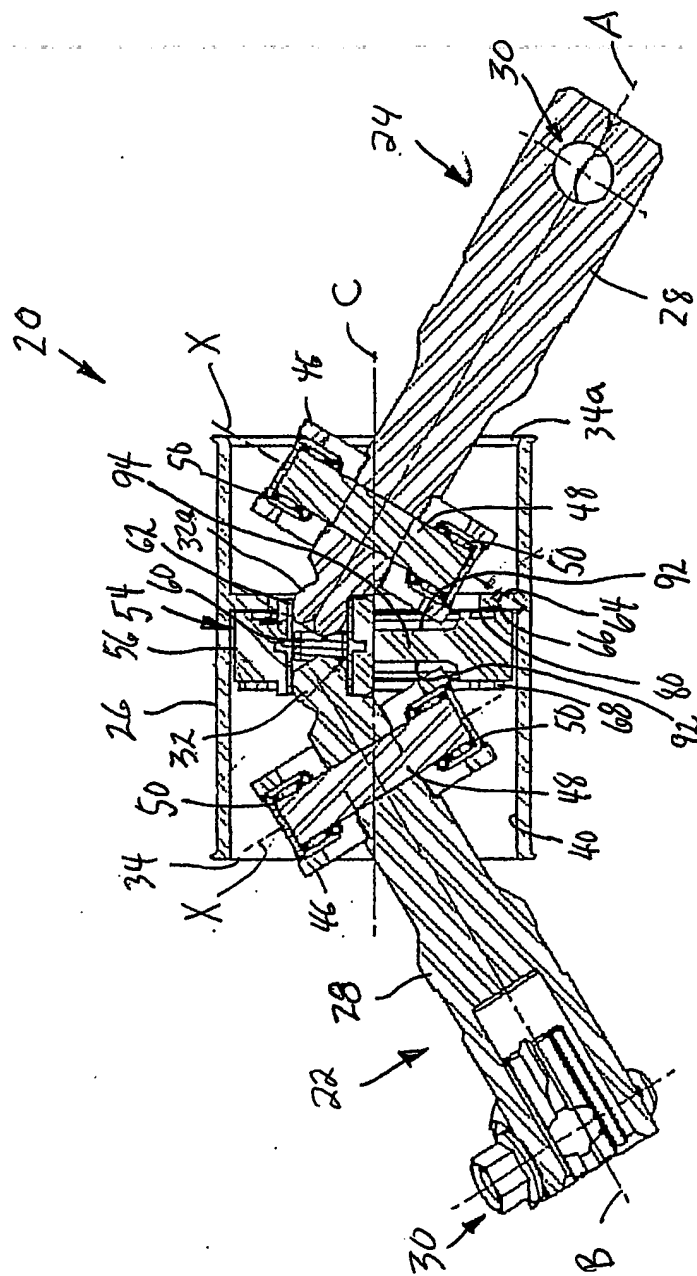
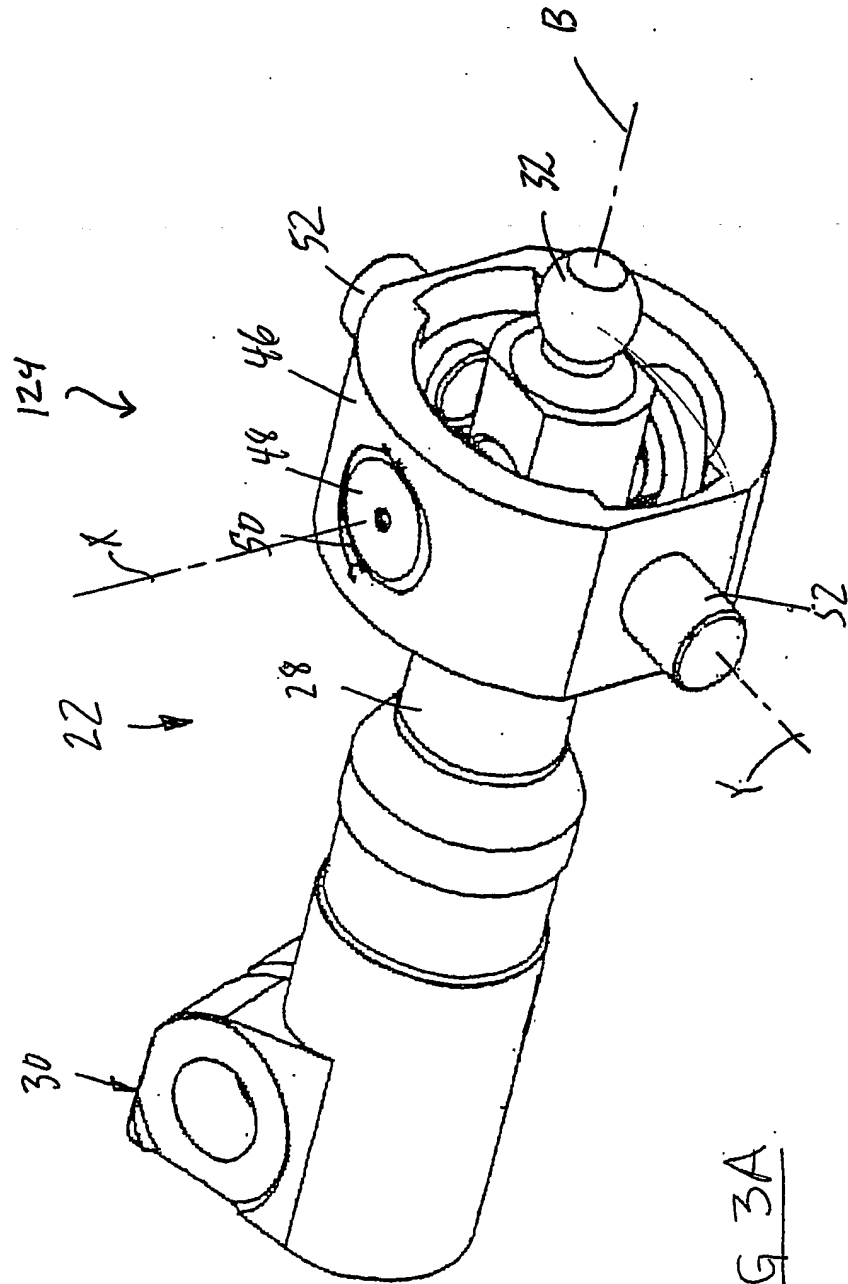


FIG. 1

FLGZ



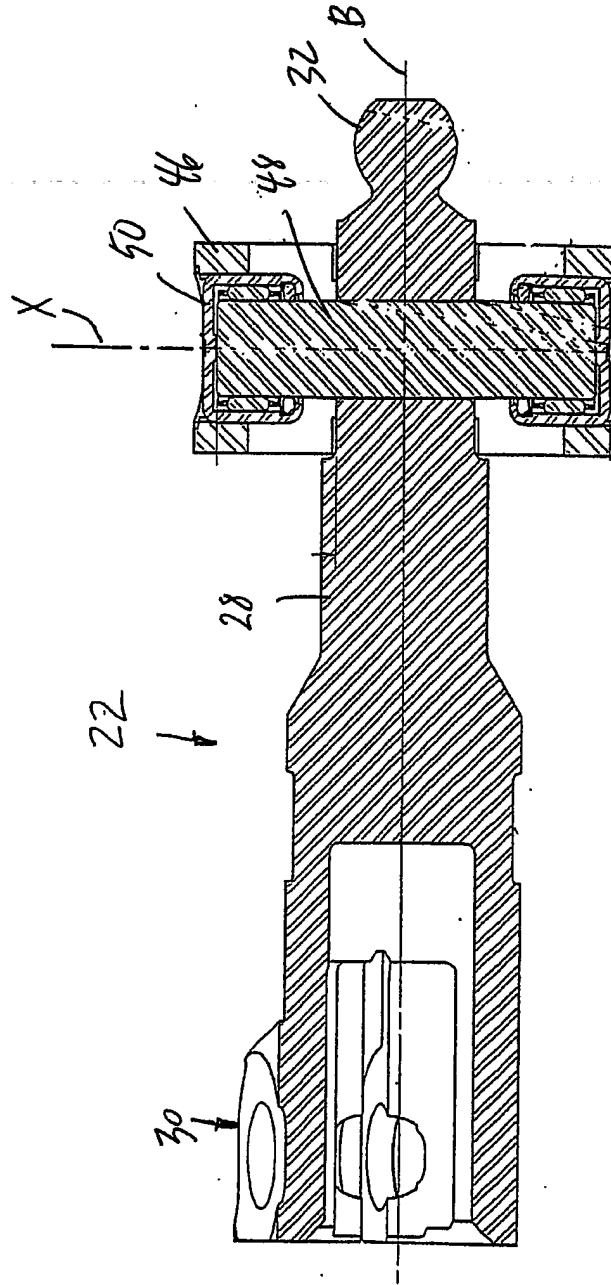


FIG 3B

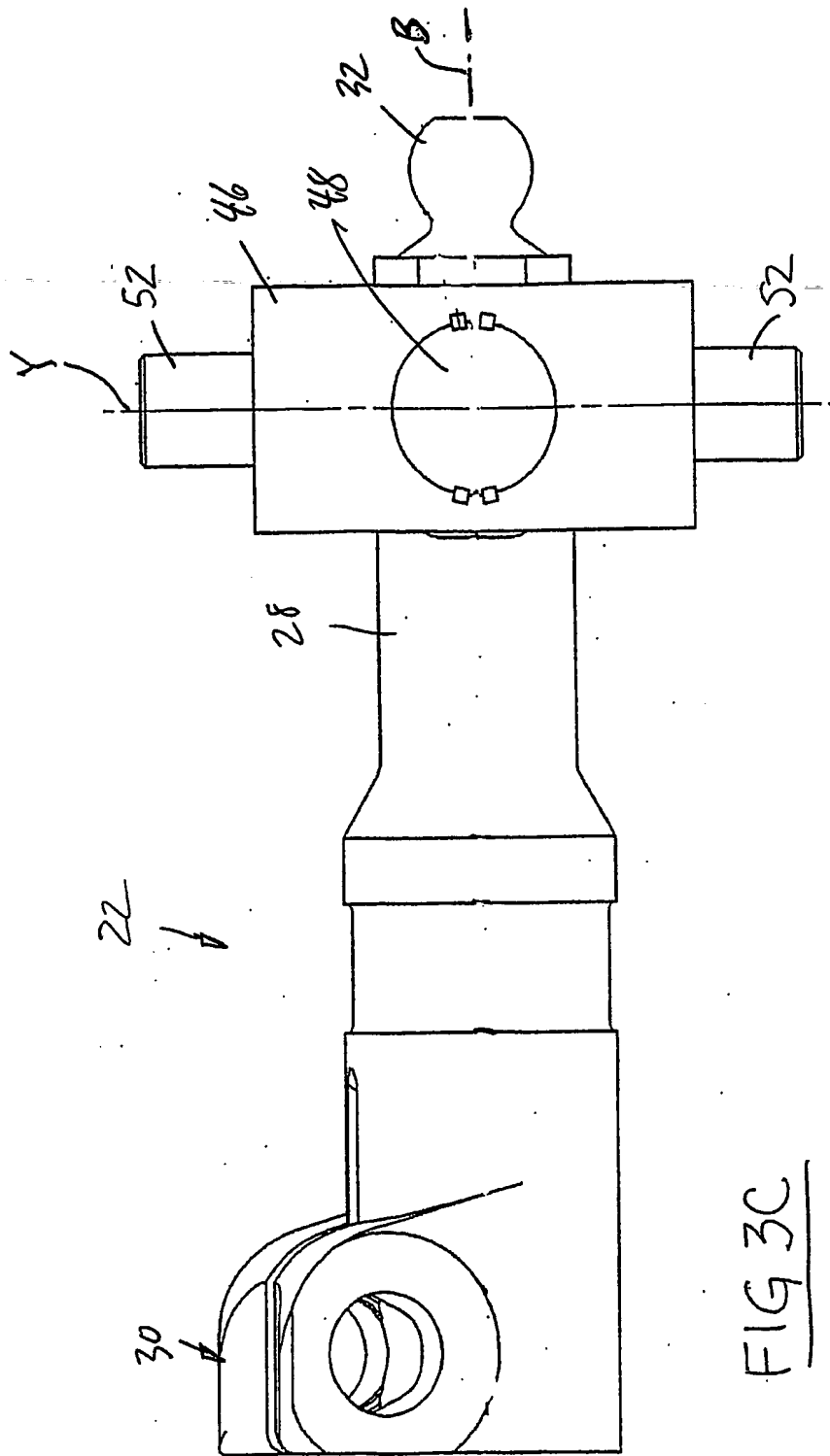
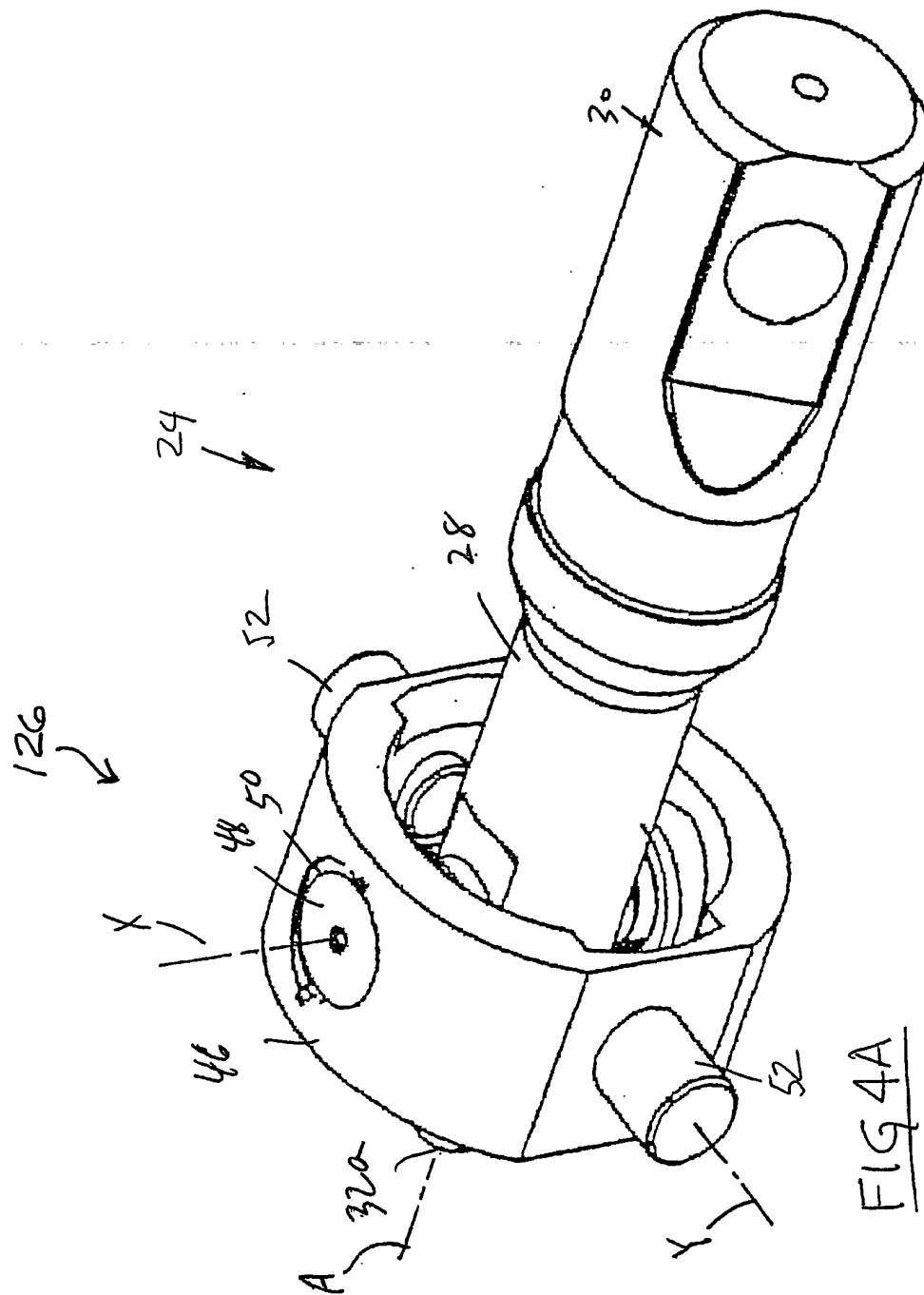
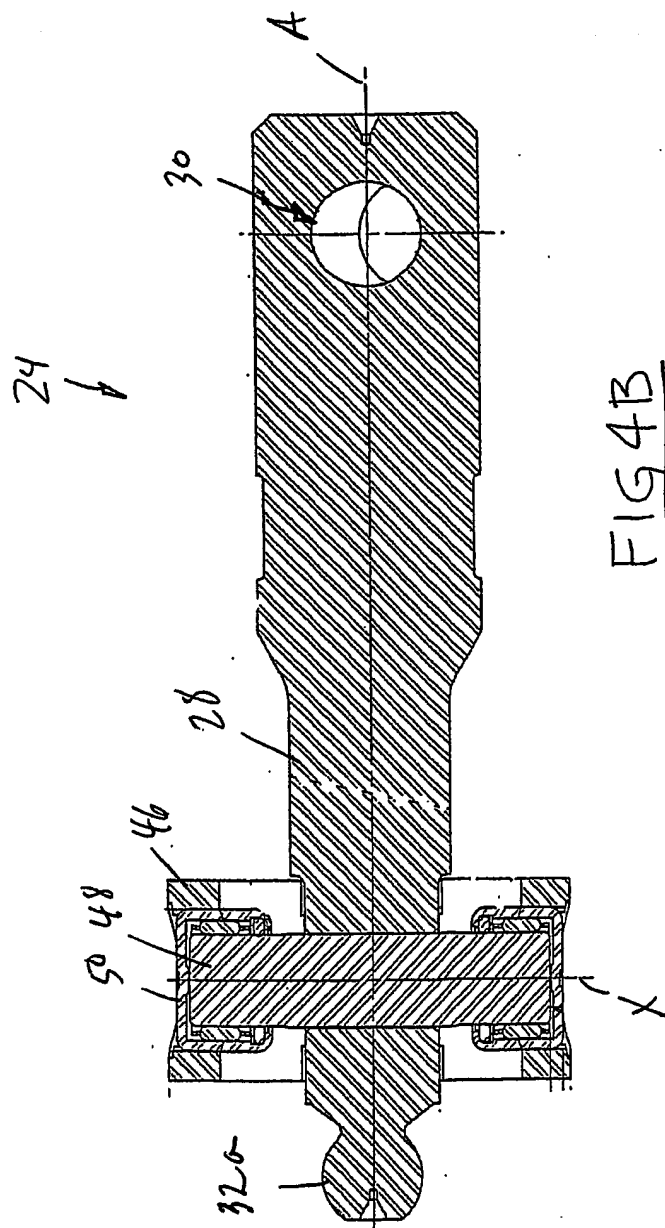
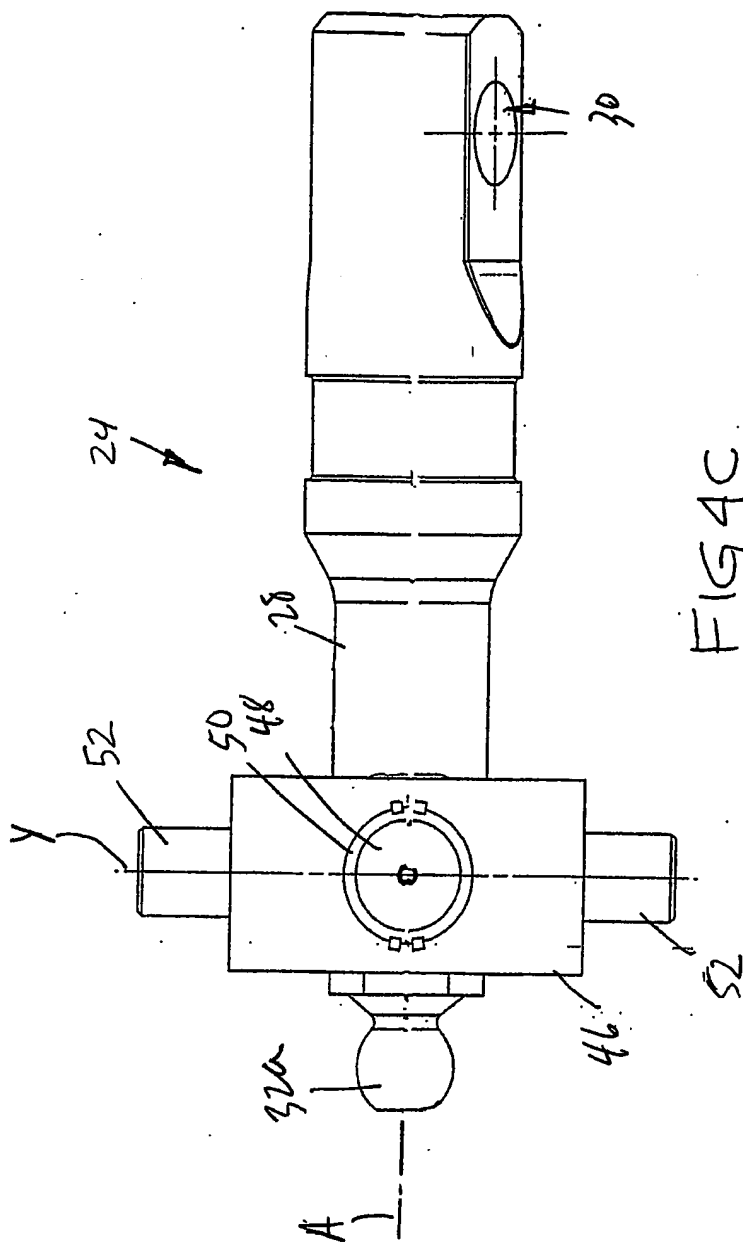
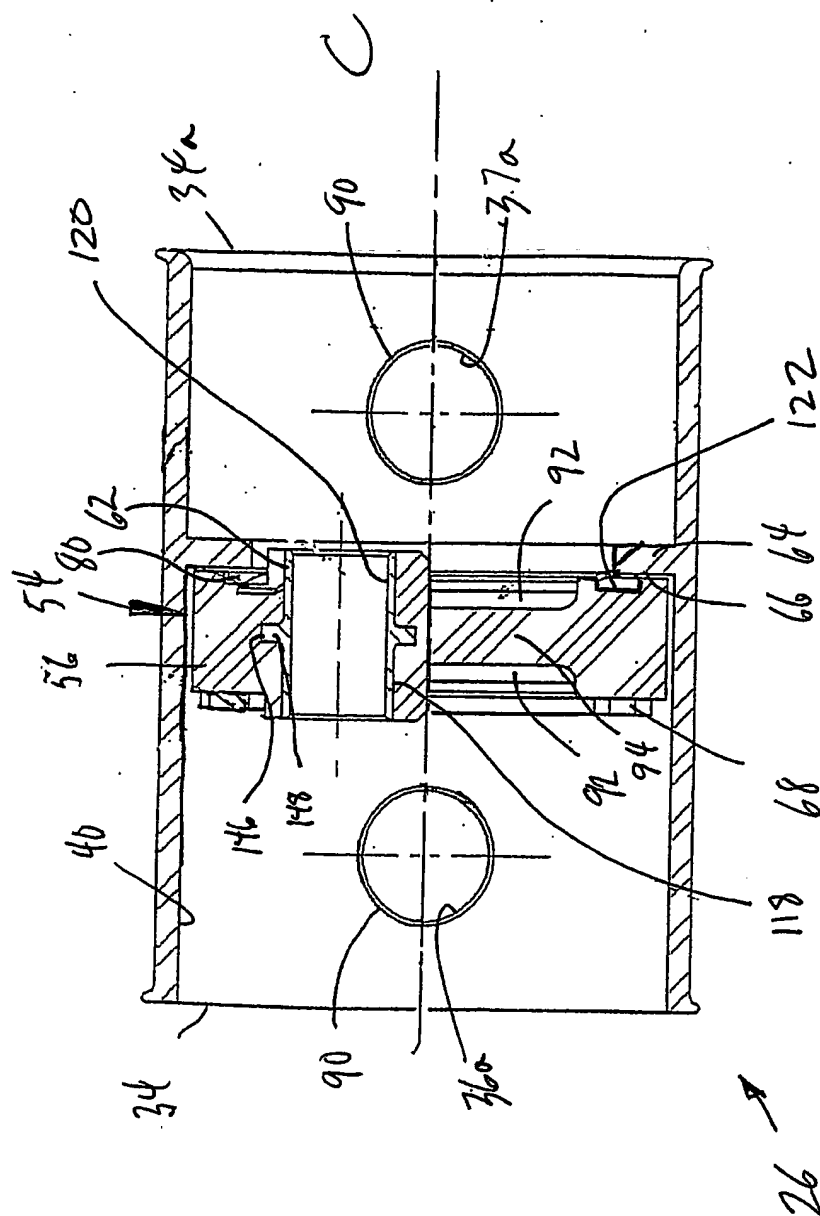


FIG 3C

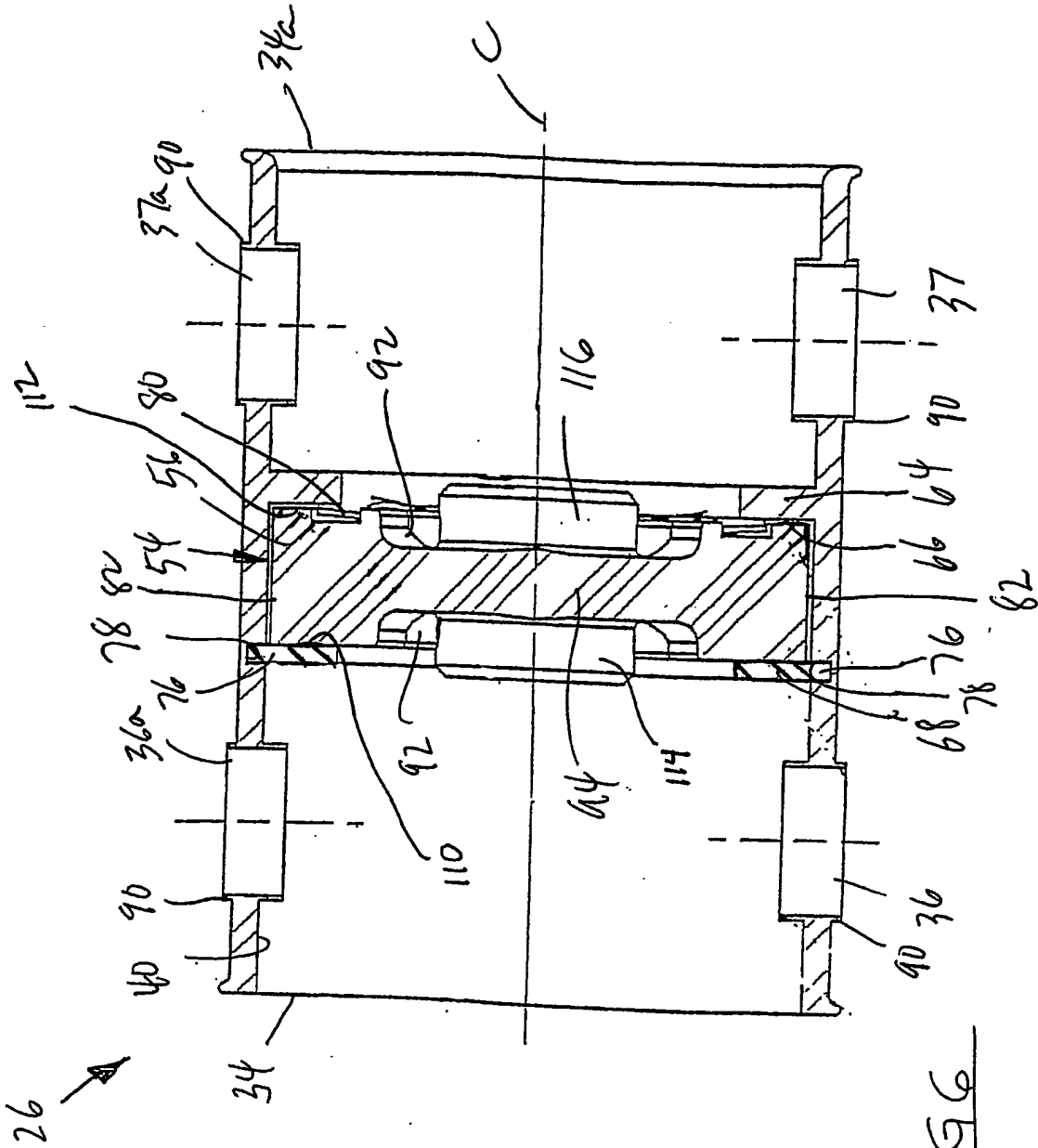








FLGS



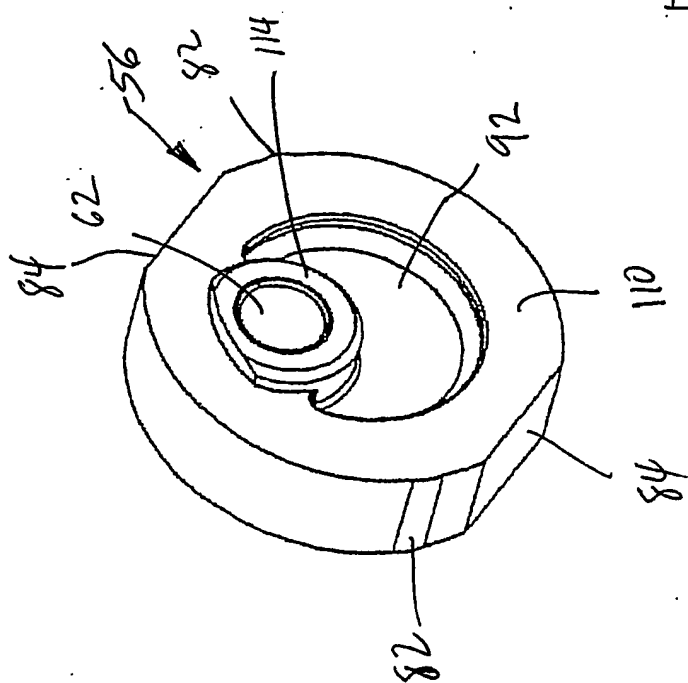
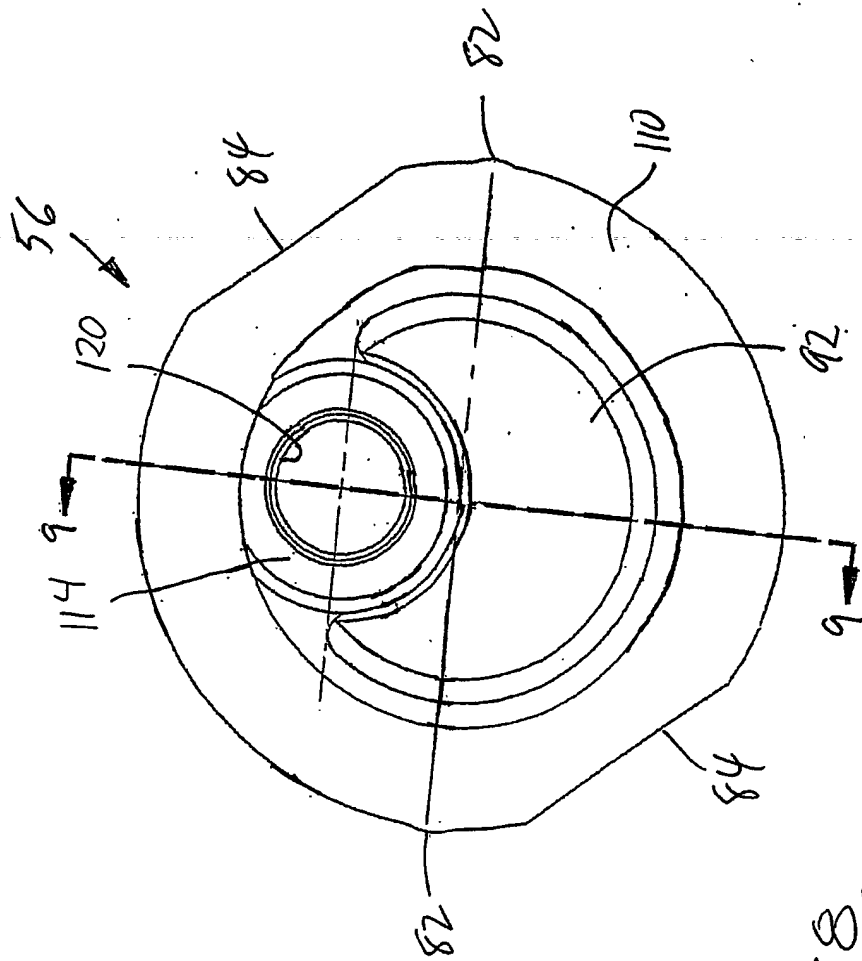


FIG 7



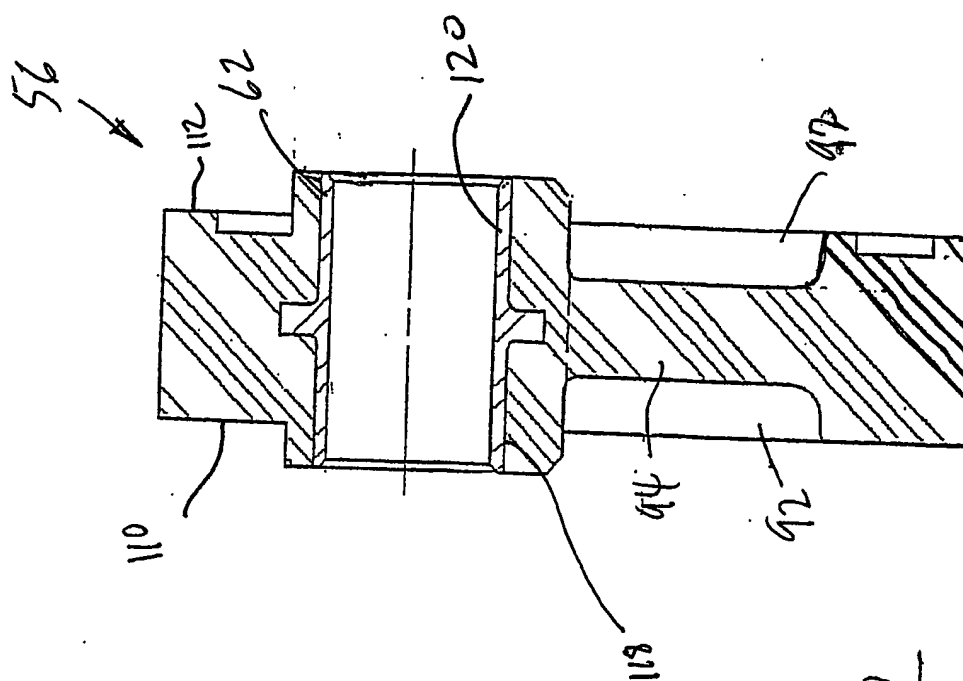
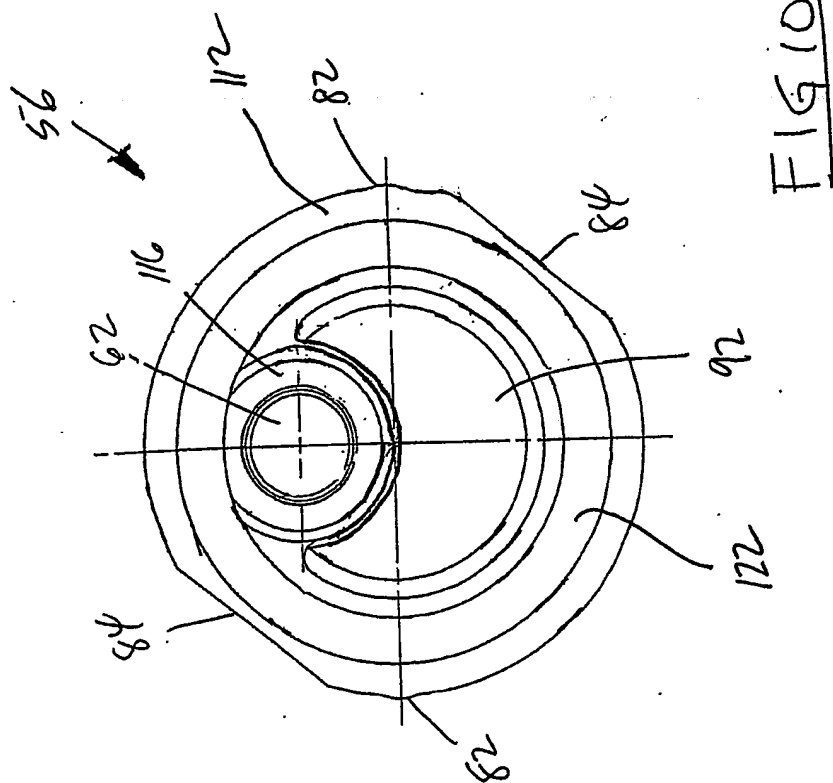


FIG 9



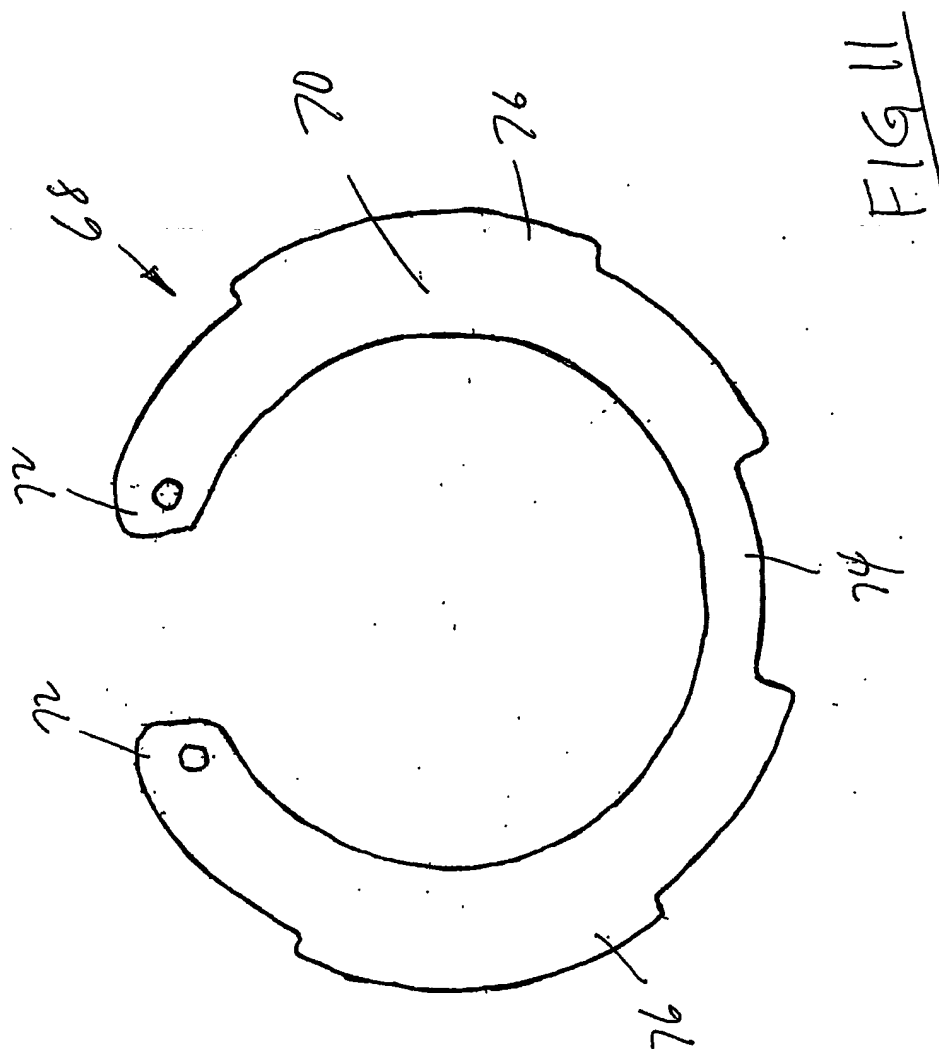


FIG 11

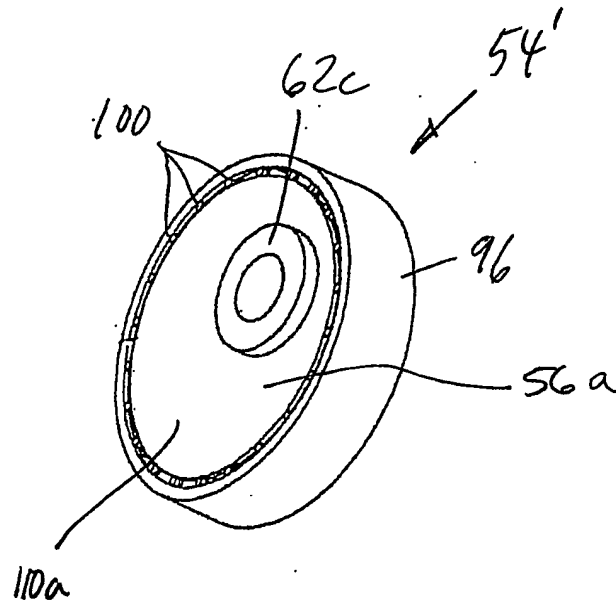


FIG 12

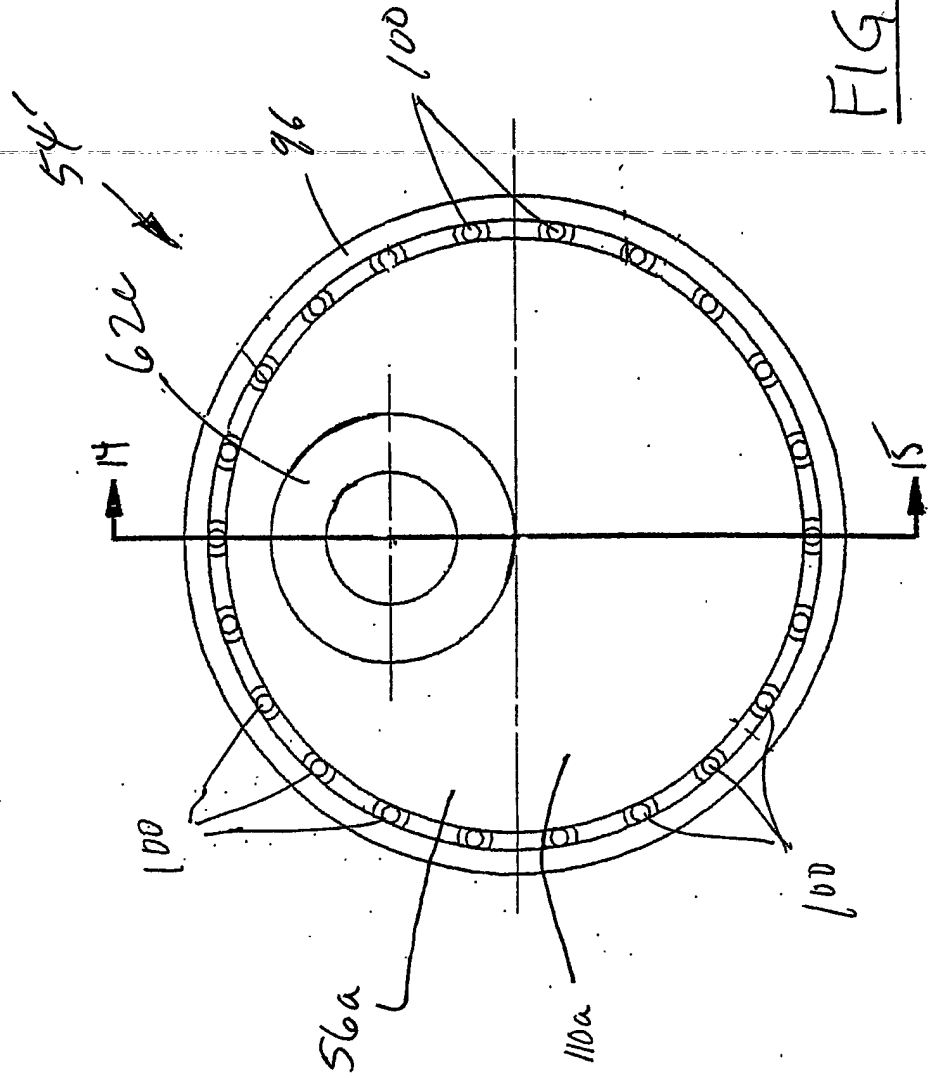
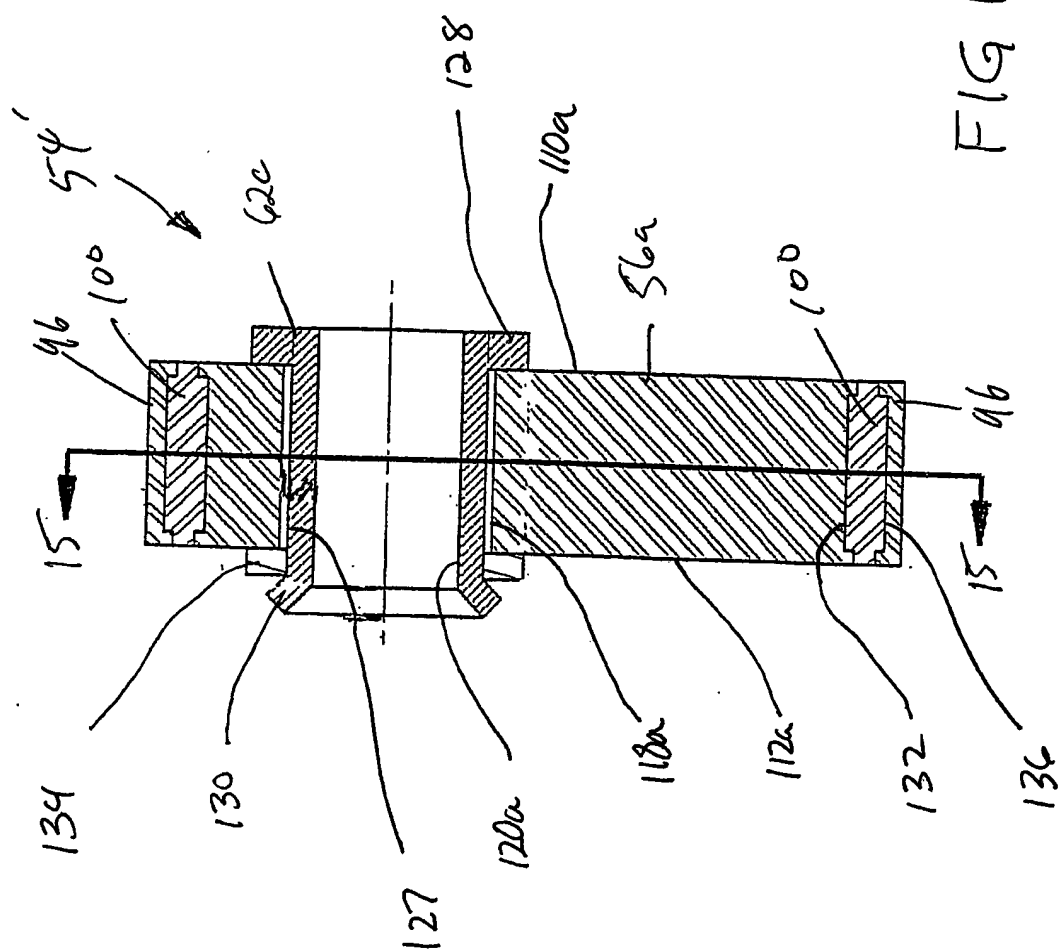


FIG 13



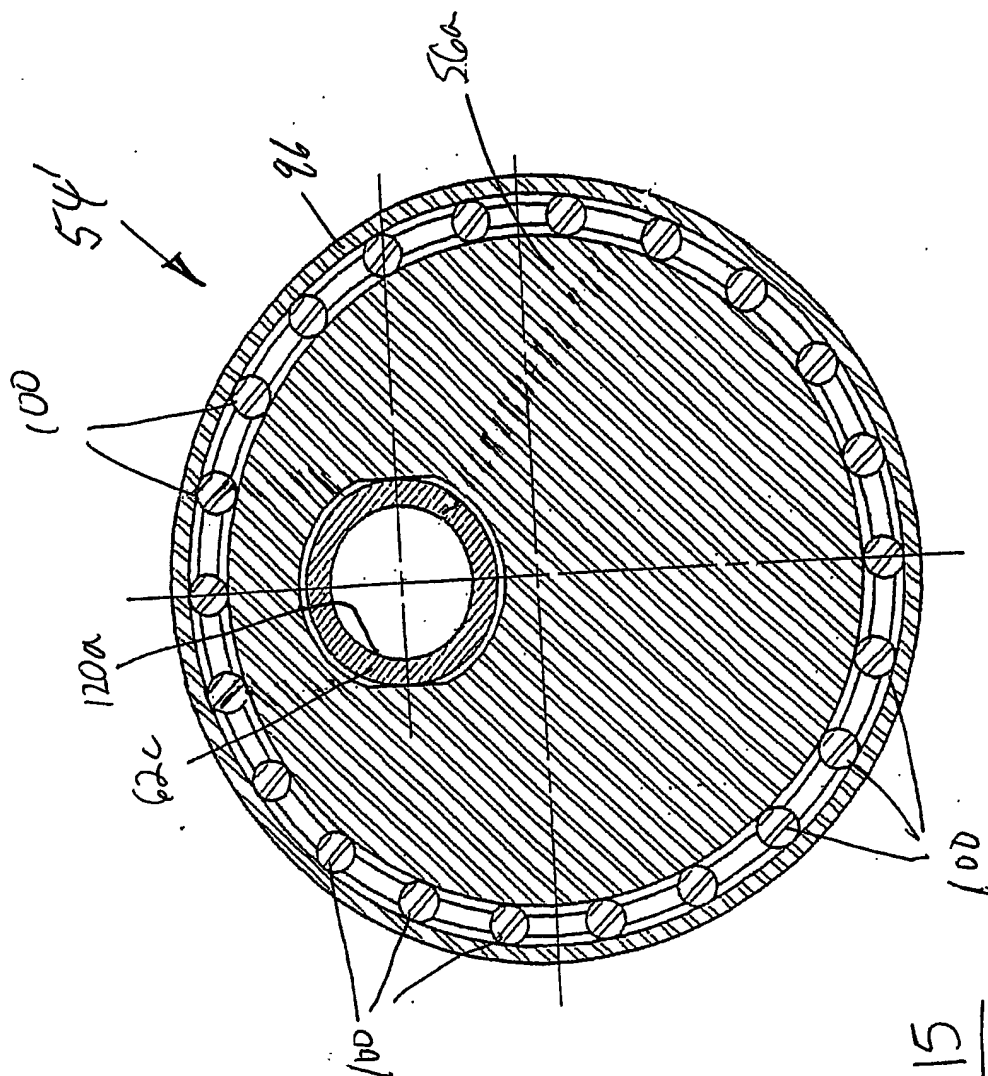


FIG 15

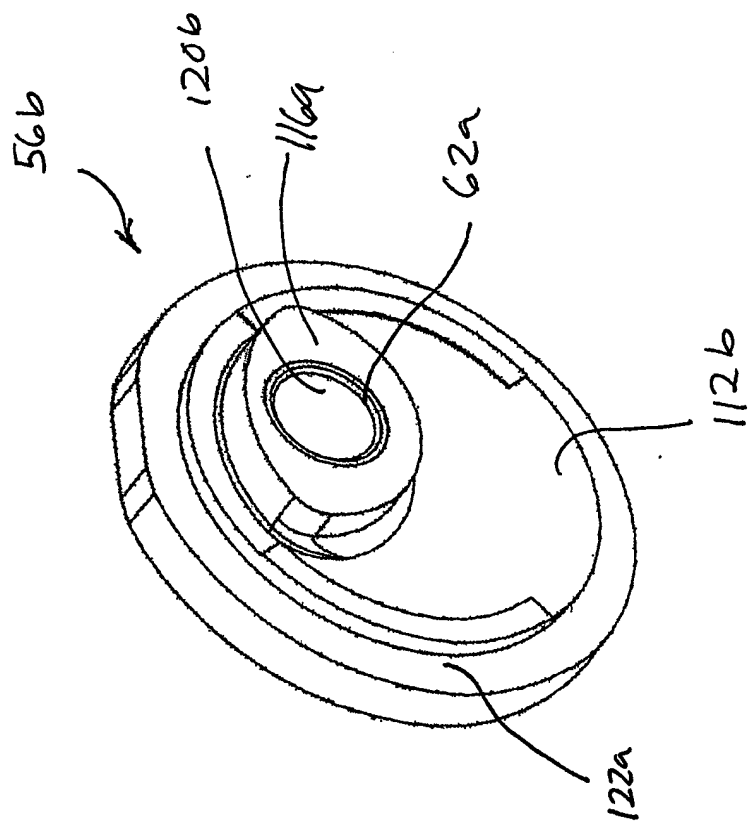


FIG. 16

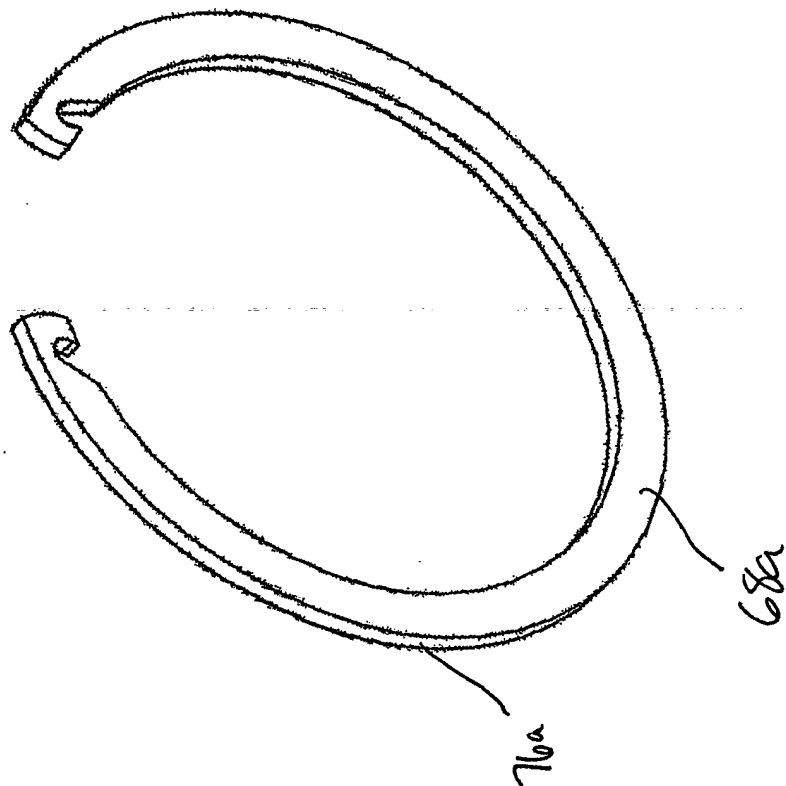


FIG. 17

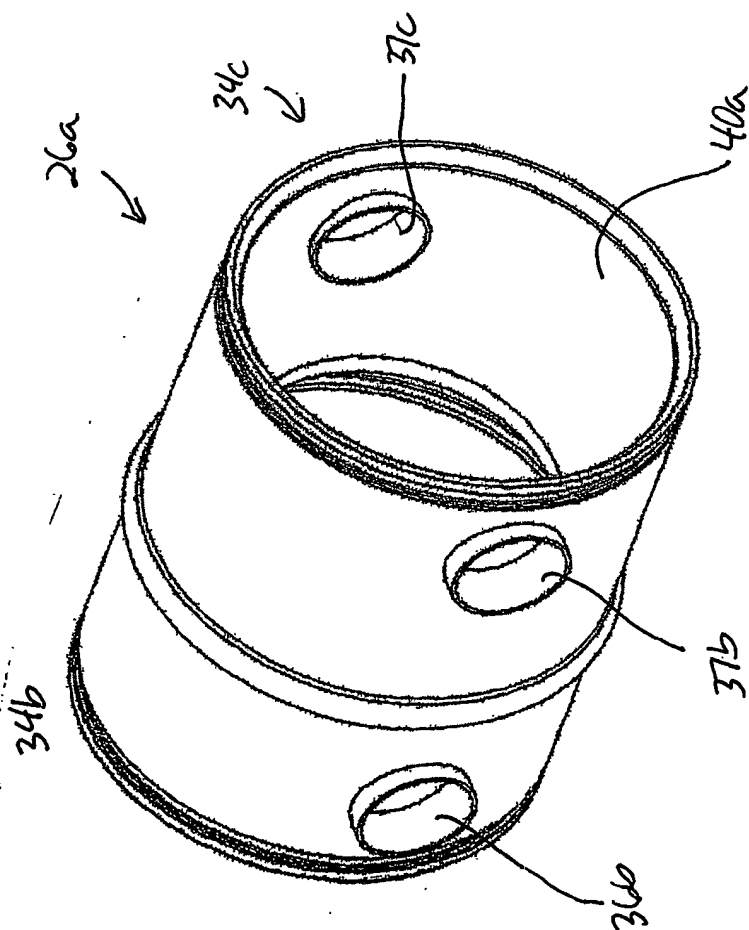


FIG. 18

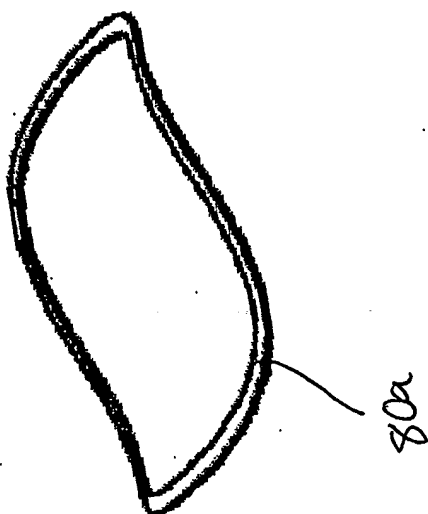


FIG. 19

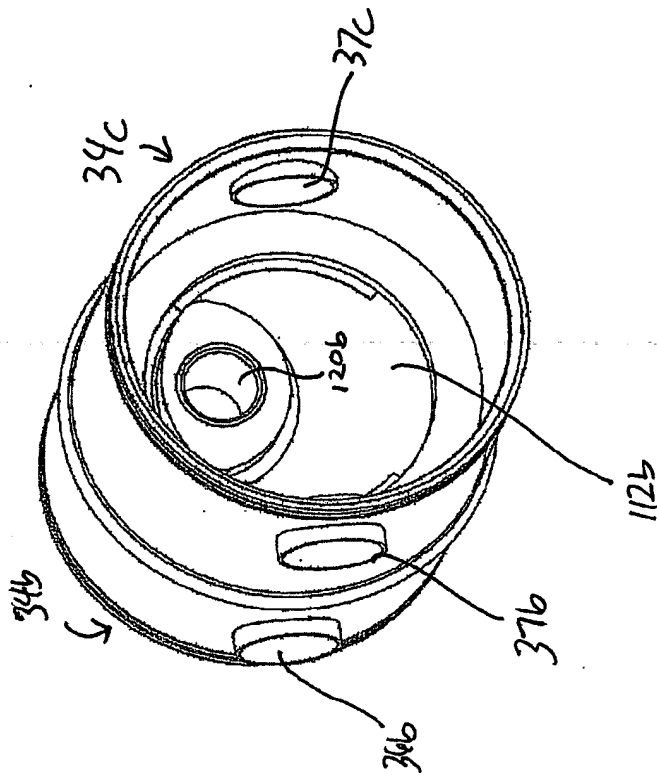
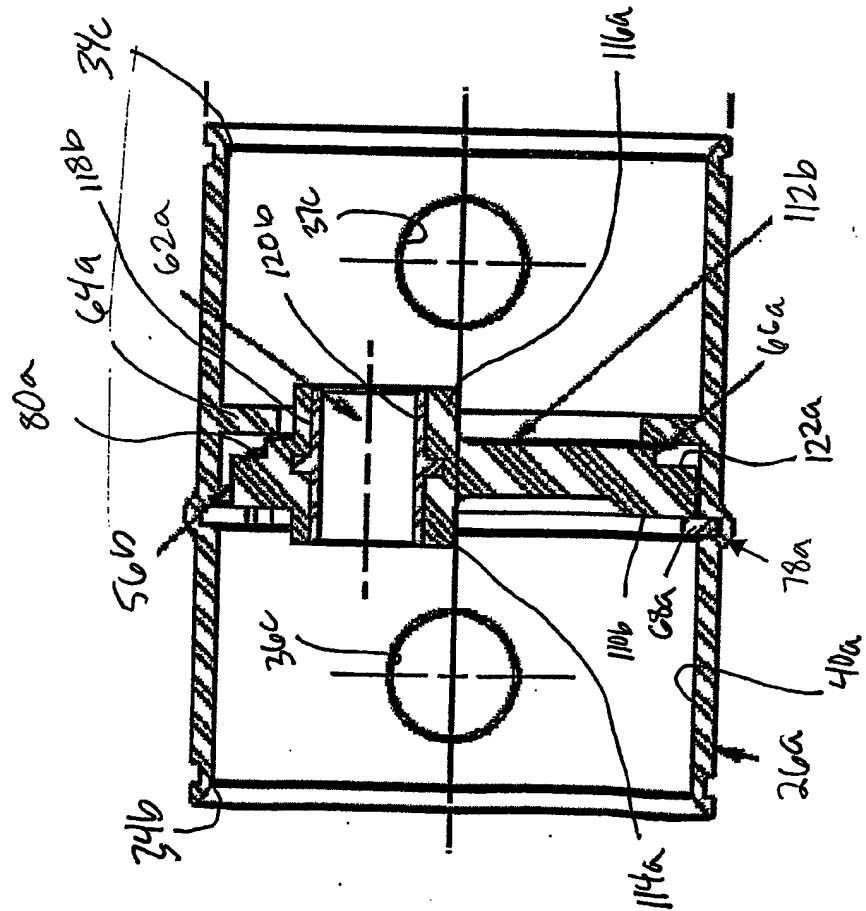


FIG. 21

FIG. 20



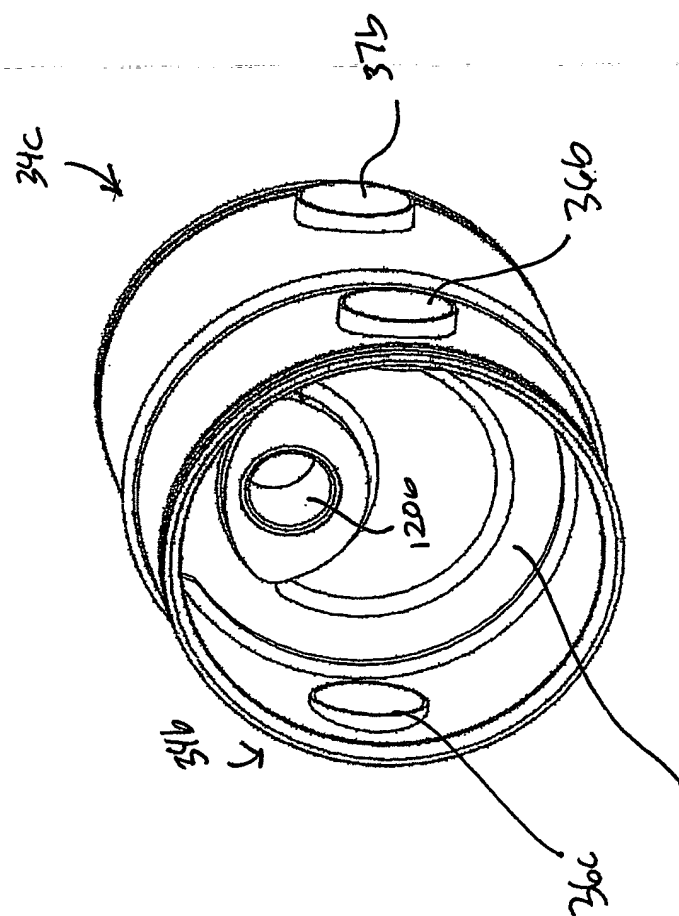


FIG. 22

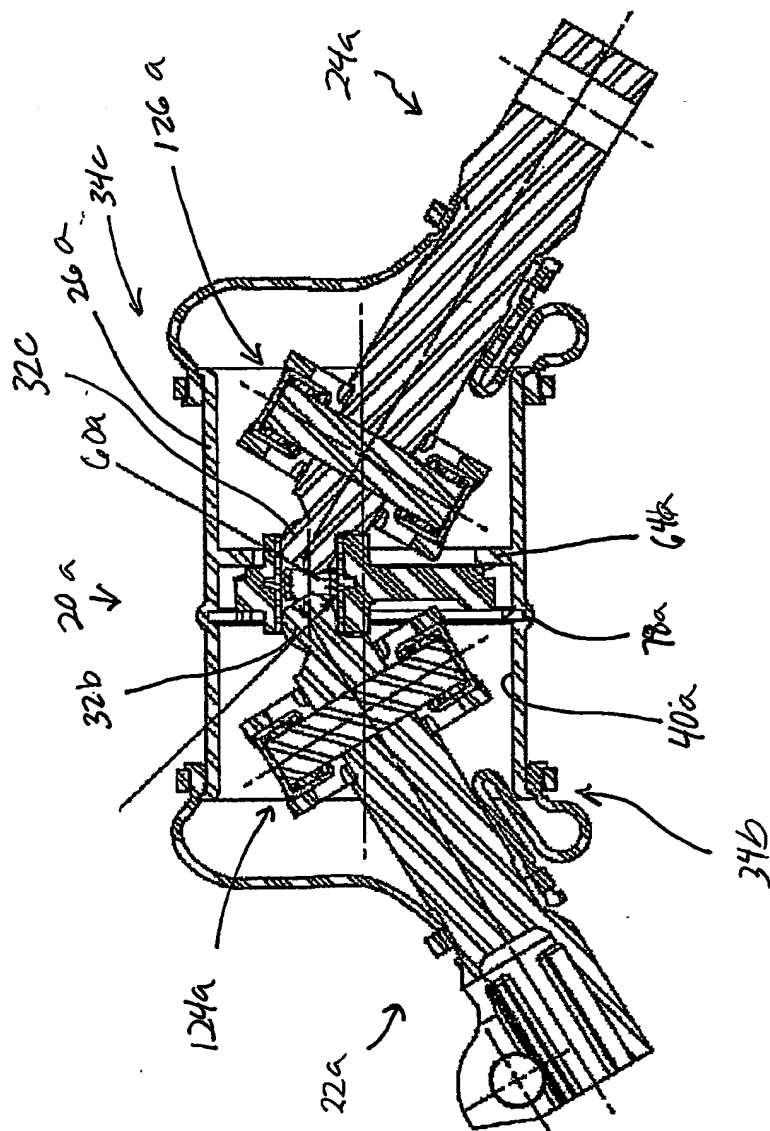


FIG. 23

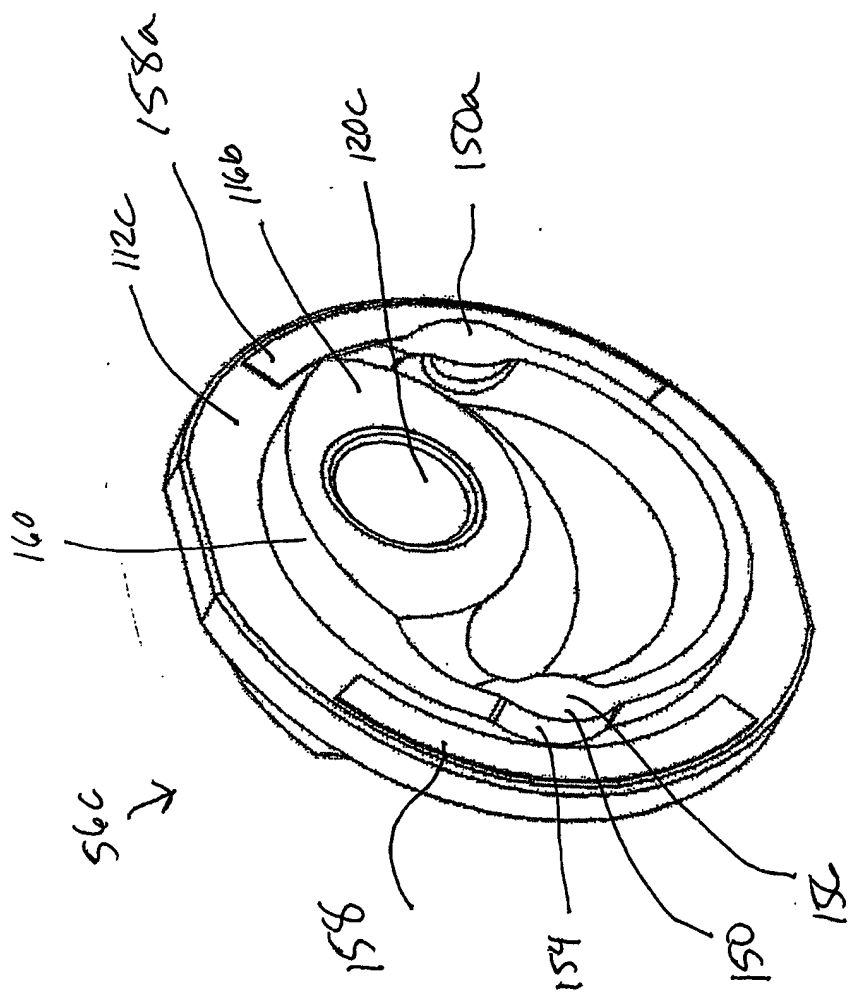


FIG. 24

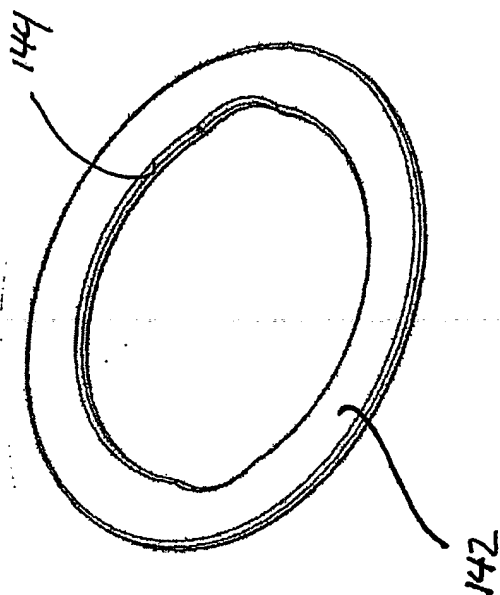
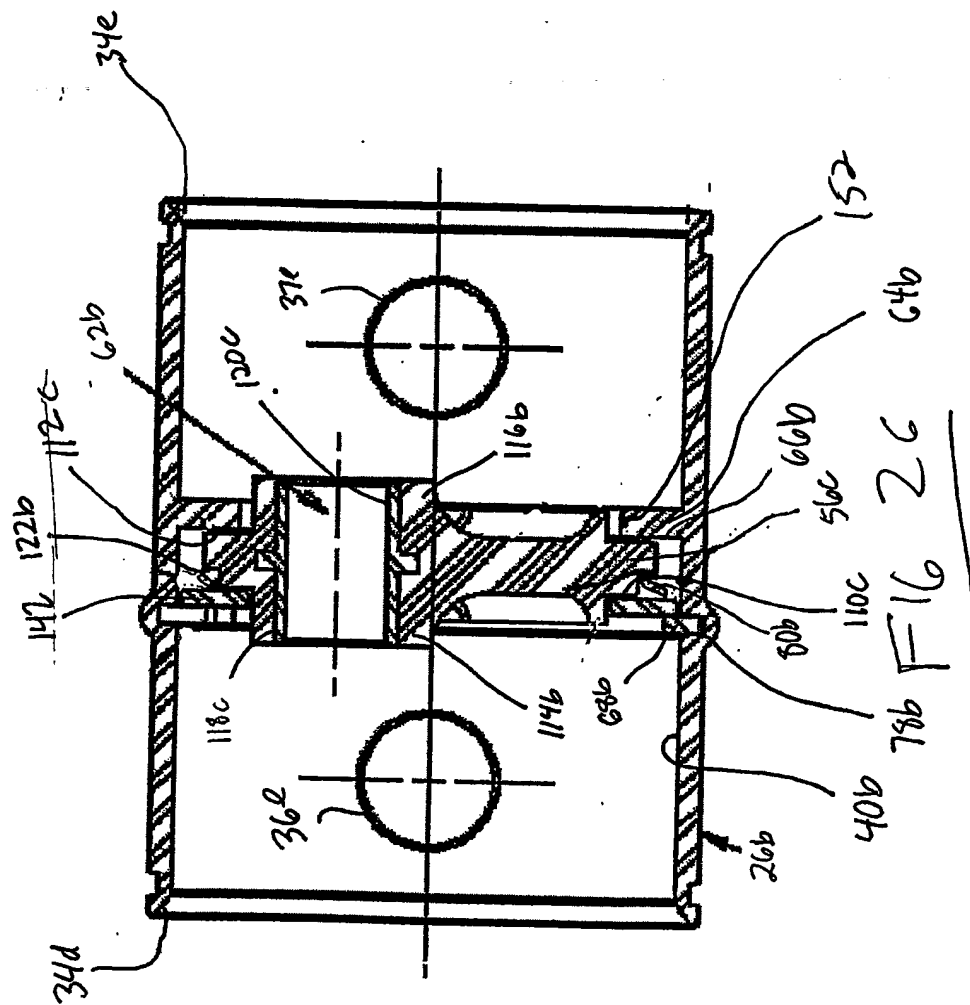


FIG. 25



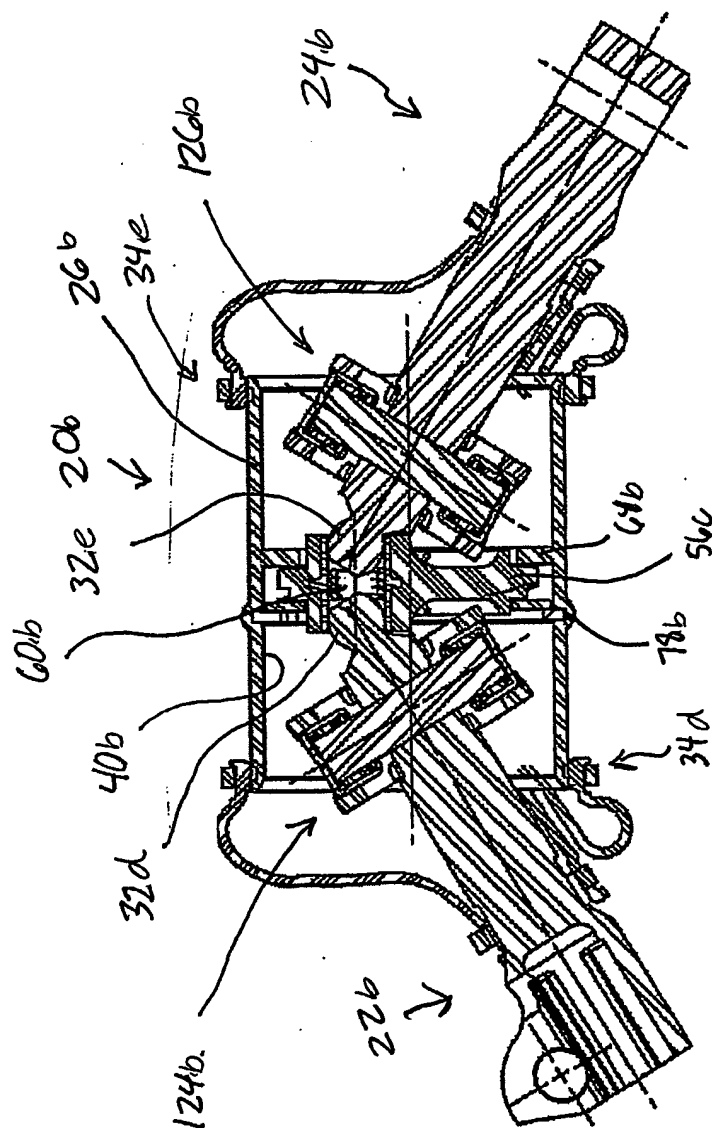


Fig. 27

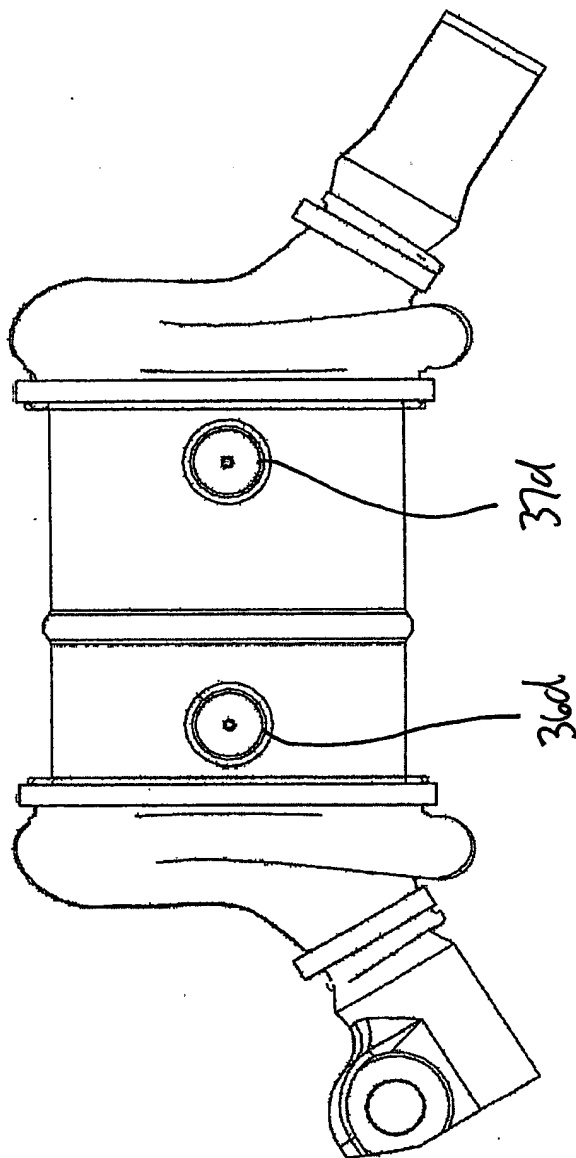


FIG. 28

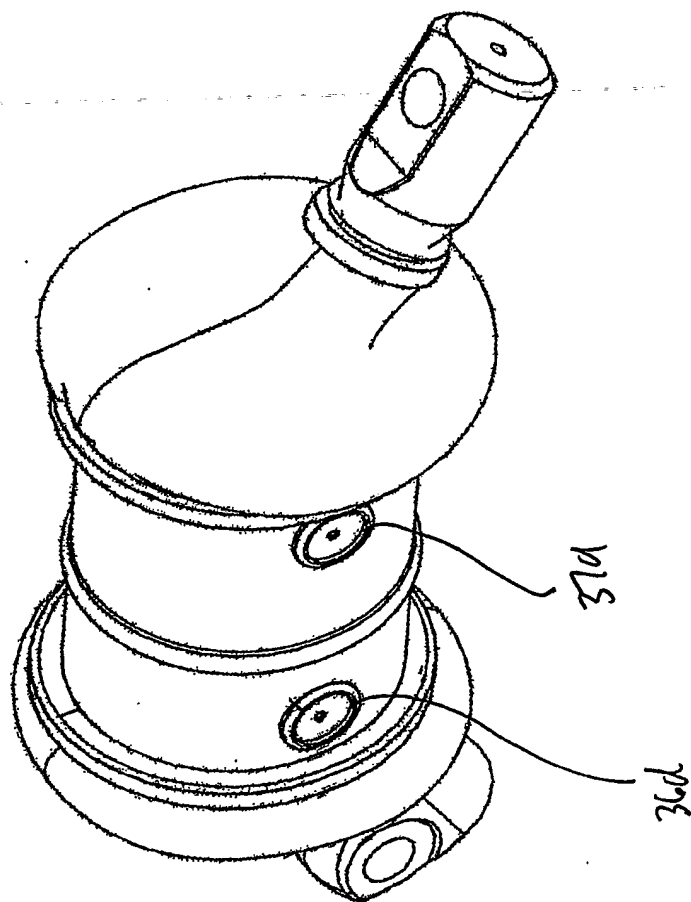


FIG 29

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



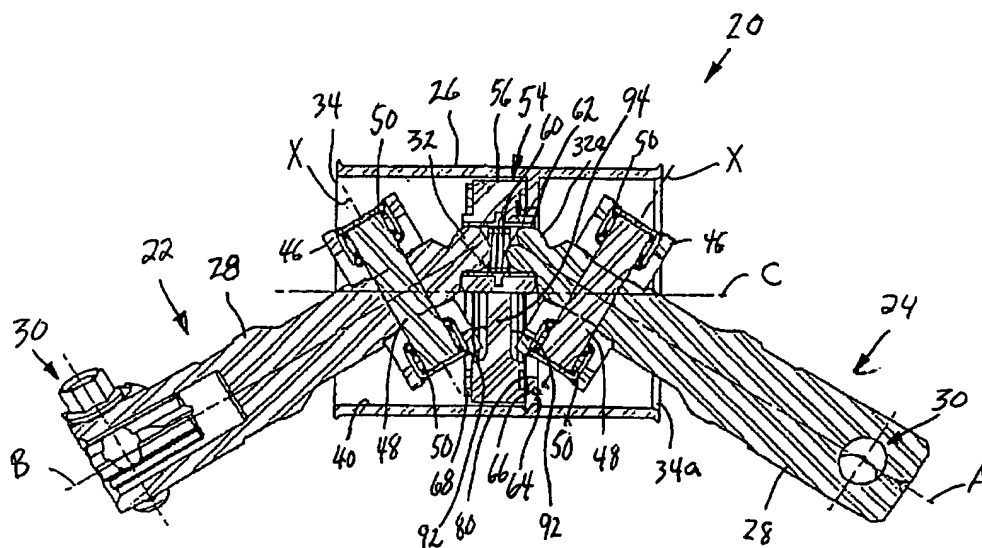
(43) International Publication Date
11 March 2004 (11.03.2004)

PCT

(10) International Publication Number
WO 2004/020858 A3

- (51) International Patent Classification⁷: **F16D 3/33** Aranda; J. Torres Bodett 6104, Cd. Juaraz, Chih 32320 (MX).
- (21) International Application Number: PCT/US2003/026788 (74) Agents: STEARNS, Robert, L. et al.; Howard & Howard Attorneys, P.C., 39400 Woodward Avenue, Suite 101, Bloomfield Hills, MI 48304 (US).
- (22) International Filing Date: 27 August 2003 (27.08.2003)
- (25) Filing Language: English (84) Designated States (regional): European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR).
- (26) Publication Language: English
- (30) Priority Data:
60/406,284 27 August 2002 (27.08.2002) US
Not furnished 27 August 2003 (27.08.2003) US
- Published:
— with international search report
— before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments
- (71) Applicant: DELPHI TECHNOLOGIES INC. [US/US]; P.O. Box 5052, MAIL CODE 480-410-202, Troy, MI 48097-5052 (US). (88) Date of publication of the international search report: 10 June 2004
- (72) Inventors: DUPUIE, Bradley, A.; 5469 Fraser, Bay City, Michigan 48706 (US). SUTTER, Jeffrey, A.; 11271 Baldwin, Chesaning, Michigan 48616 (US). ROGERIO, For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: CONSTANT VELOCITY JOINT ASSEMBLY



(57) Abstract: A cardan joint (20, 20a, 20b) is provided with a centering disk (56, 56a, 56b, 56c) that is moveable relative to the intermediate coupling member (26, 26a, 26b). The cardan joint also provides a centering disk including a plurality of tabs (82, 150, 150a, 158, 158a) to support movement of the centering disk relative to the intermediate coupling member. The cardan joint also provides a spring (60, 60a, 60b) positioned in the centering disk to outwardly bias the ends (32, 32a, 32b, 32c, 32d, 32e) of the shaft (28) to maintain the contact between the shaft and the centering disk. The cardan joint also provides means (80, 80a, 80b, 134) for biasing the centering disk relative to the intermediate coupling member.

WO 2004/020858 A3

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US03/26788

A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : F16D 3/33

US CL : 464/118

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 464/116-118, 125, 905

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5,419,740 A (KOYARI et al) 30 May 1995 (30.05.1995), see entire document.	1-18

☐ Further documents are listed in the continuation of Box C.☐ See patent family annex.

Special categories of cited documents:	
"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"E" earlier application or patent published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O" document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

22 March 2004 (22.03.2004)

Date of mailing of the international search report

28 APR 2004

Name and mailing address of the ISA/US

Mail Stop PCT, Attn: ISA/US
Commissioner for Patents
P.O. Box 1450
Alexandria, Virginia 22313-1450

Facsimile No. (703) 305-3230

Authorized officer

Greg Binda

Telephone No. (703) 308-2168